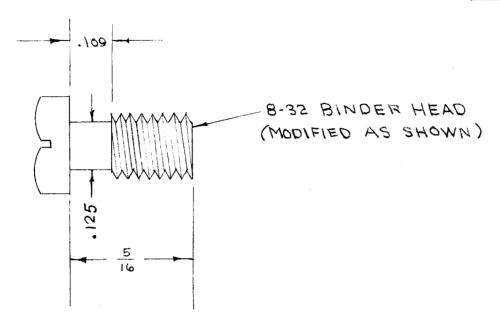
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR THER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

RELEASED

50-112

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

		USED ON								
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE						
_	FFR	104	A-317	12-16-52						



THE TECHNICAL MATERIEL CORP. STOCK SIZE MAMARONECK. NEW YORK STEEL # SCREW, CAPTIVE MATERIAL WEIGHT PER PC. MATERIAL							REQ. ITEM	M P	ART NO.	0	ESCRIPTION		SYMBOL
STEEL # SCREW, CAPTIVE MATERIAL WEIGHT PER PC. MATERIAL WEIGHT PER PC. TO LERANCES SCALE # DEC. DIM. ± .005 FRAC. DIM. ± .005 ALL OTHERS ANGULAR DIM. ± TO LERANCES ARE NOT INCLUDED. DEC. DIM. ± .005 ANGULAR DIM. ± TO LERANCES ARE NOT INCLUDED.													
ISSUE ITEM CHANGED FROM DATE CN. NO. DRAFTS CHECKER ENG. APP. TOLERANCES SCALE TOLERANCES DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS OTHERS ANGULAR DIM. ± 164 ANGULAR DIM. ± 164 ANGULAR DIM. ± 164 ANGULAR DIM. ± 164 TOLERANCES ARE NOT INCLUDED.					· ·			STOCK SIZE					
ISSUE ITEM CHANGED FROM DATE CN. NO. DRAFTS CHECKER ENG. APP. TOLERANCES SCALE TOLERANCES DEC. DIM. ± .005 OTHERS OTHERS OTHERS ANGULAR DIM. ± TOLERANCES ARE NOT INCLUDED. TYPE & TEMPER C.Q.D. 12-16-57 DRAWN ELEC. DES. APP. MECH. DES. A HEAT TREAT. SPEC. CHECKED FINAL APPROVAL SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					STE	EL		SCREW, CAPTIVE					
TOLERANCES SCALE TOLERANCES SCALE DRAWN ELEC. DES. APP. MECH. DES. A HEAT TREAT. SPEC. CHECKER HEAT TREAT. SPEC. CHECKED FRAC. DIM. ± 164 SIZES AND MANUFACTURERS ANGULAR DIM. + TOLERANCES ARE NOT INCLUDED.							MATE	ERIAL	WEIGHT PER PC.	1.		· · · · · · · · · · · · · · · · · · ·	
TOLERANCES SCALE TOLERANCES SCALE DRAWN ELEC. DES. APP. MECH. DES. A HEAT TREAT. SPEC. CHECKER ENG. APP. HEAT TREAT. SPEC. CHECKED FRAC. DIM. ± 164 SIZES AND MANUFACTURERS ANGULAR DIM. + TOLERANCES ARE NOT INCLUDED.													
TOLERANCES SCALE TOLERANCES SCALE DRAWN ELEC. DES. APP. MECH. DES. A HEAT TREAT. SPEC. CHECKER ENG. APP. HEAT TREAT. SPEC. CHECKED FRAC. DIM. ± 164 SIZES AND MANUFACTURERS ANGULAR DIM. + TOLERANCES ARE NOT INCLUDED.							A Total Committee of the Committee of th		CDD 12-11-52		mile		
TOLERANCES SCALE ## UNCL 12-16-52 G.T.D. DEC. DIM. ± .605 OTHERS OTHERS OTHERS ANGULAR DIM. ± TOLERANCES ARE NOT INCLUDED. ## UNCL 12-16-52 G.T.D. HEAT TREAT. SPEC. CHECKED FINAL APPROVAL SIZES AND MANUFACTURERS SCALE ## UNCL 12-16-52 G.T.D. TOLERANCES ARE NOT INCLUDED.		A CHANGED FROM		CN. NO. DRAFTS CHECK			TYPE & TEMPER		C(CD). 10 10-47		VYIN	VYINO	
TOLERANCES SCALE HEAT TREAT. SPEC. DEC. DIM. ± .605 FRAC. DIM. ± .605 OTHERS OTHERS ANGULAR DIM. ± TOLERANCES ARE NOT INCLUDED.	ISSUE		DATE		HECKER ENG. APP			DRAWN	ELEC. DES. A	PP. MECH.	DES. APP.		
ALL OTHERS ANGULAR DIM. + DOS ANGULAR DIM. + TOLERANCES ARE NOT INCLUDED.	TOLERANCES SCALE #					Windows Control of the Control of th			was 12-16-52 G.T.O.				
ALL FRAC. DIM. ± 1/64 SIZES AND MANUFACTURERS S-105 CAD. PLATE TOLERANCES ARE NOT INCLUDED. SIZES AND MANUFACTURERS S-105 CAD. PLATE SC-1/2		THERS FRAC. DIM. ± 164		SIZES AND MANUFACTURERS		HE	AT TREAT.	SPEC.	CHECKED	FIN	AL APPROVAL		
						S-105 CAD. PLATE			SC	-112			
		Allectair ollar.				FIN	IISH & SPE	C. NO,					