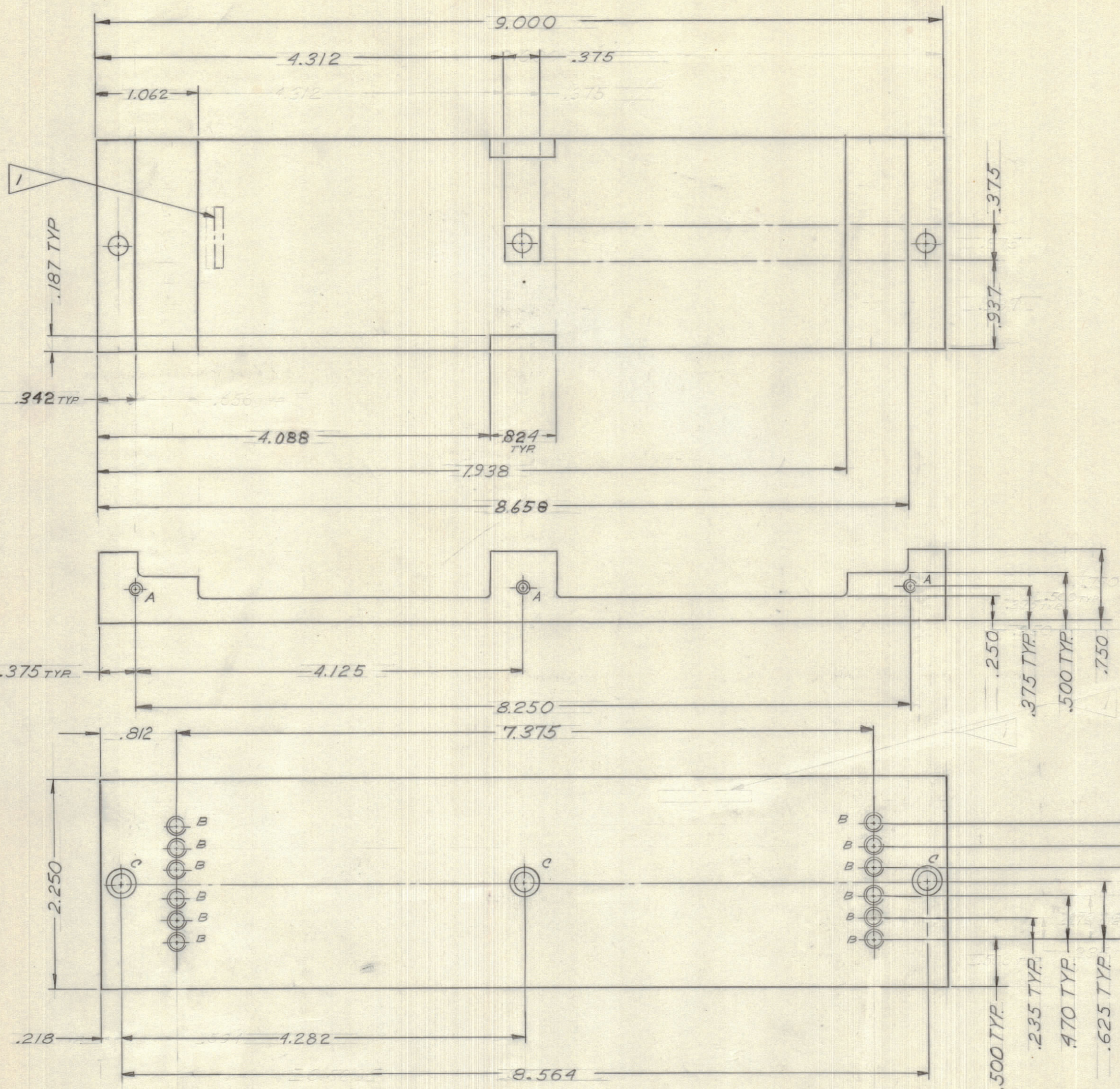


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
X		ENQ. RELEASE	23 JUNE 72			C.C. H.C.S.	H.C.S.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
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PM10178 X

HOLE	DESCRIPTION	QTY
A	4-40 TAP .312 DEEP	6
B	10-32 TAP .375 DEEP	12
C	DRILL .196 DIA. COUNTERBORE .312 DIA x .200 DR.	3

1. METAL STAMP TMC PART NO, 1/8 HIGH, GOTHIC, IN APPROX POSITION SHOWN

NOTES:

7/8 x 2 1/2 x 9/8		TMC (Canada) LIMITED	
STOCK SIZE		OTTAWA ONTARIO	
AL ALY		MOUNTING BLOCK	
MATERIAL		WEIGHT PER P.C.	
24 ST4			
TYPE & TEMPER		C. CHARLES	
		H.C. SCHAFER	
HEAT TREAT. SPEC.		DRAWN	
IRIDITE S404		ELEC. DES. APP.	
FINISH & SPEC. NO.		MECH. DES. APP.	
		CHECKED	
		FINAL APPROVAL	
		PM10178 X	

AX10026	PROJECT NO.	ASS'Y. NO.	DATE
			23 JUNE 72

TOLERANCES		SCALE
ALL	DEC. DIM. ± .X = .08	1/1
OTHERS	FRAC. DIM. ± 1/64 .XX = .01	
	ANGULAR DIM. ± 0° 30' .XXX = .005	

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.