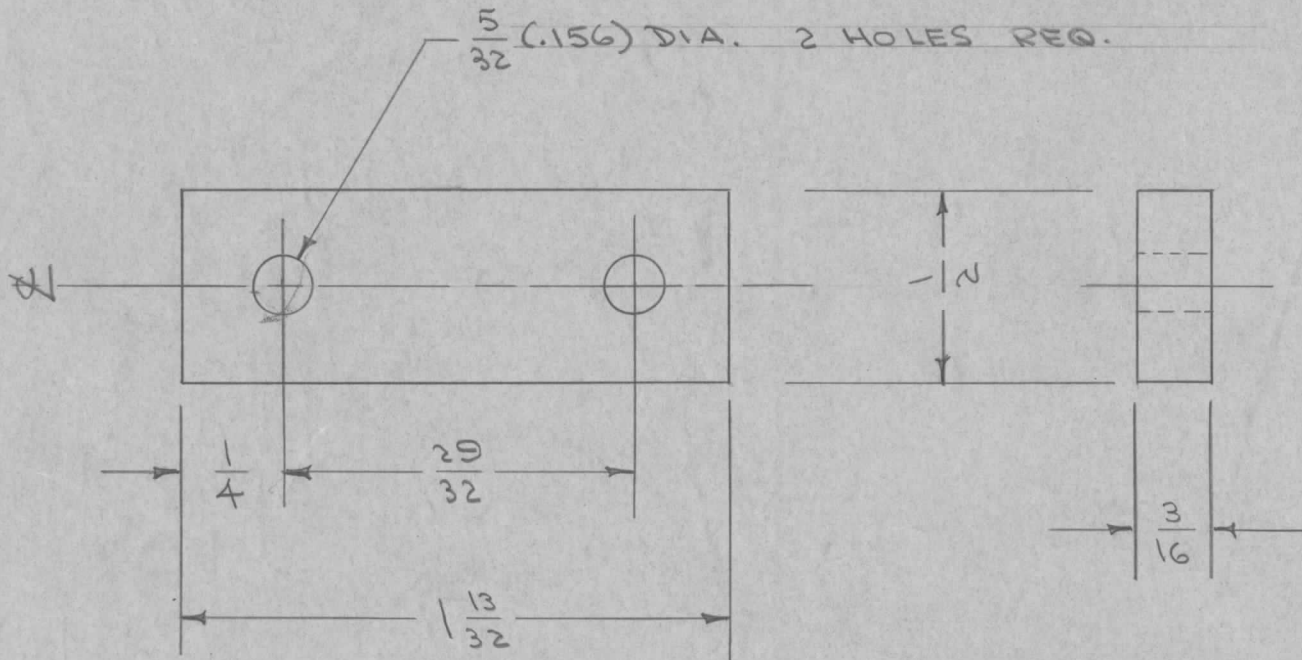


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MS-549 A

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
2	PMO-2	285		7-30-54
2	VOX-1,2	291		1-12-55
2	RTF			2-1-56
2	TRTF-2	F/P		11/20/58



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 X 1/2 BAR	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		ALUMINUM	SPACER, COUNTER (MAIN GEAR ASSY.)	
		MATERIAL WEIGHT PER PC.		
		245-T4	C.D.D. 7-30-54	WDE
		TYPE & TEMPER		
		HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP.
		FINISH & SPEC. NO.	FAID	MECH. DES. APP.
			CHECKED	FINAL APPROVAL
				MS-549 A

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	S404-IRIDITE WAS S101-CAUSTIC DIP	12-7-59	1001	P		EMN.

TOLERANCES

SCALE

ALL OTHERS

DEC. DIM.  $\pm$

FRAC. DIM.  $\pm$   $\frac{Y}{64}$

ANGULAR DIM.  $\pm$

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.