

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES AND INCLUDE  
CHEMICALLY APPLIED OR PLATED FINISHES

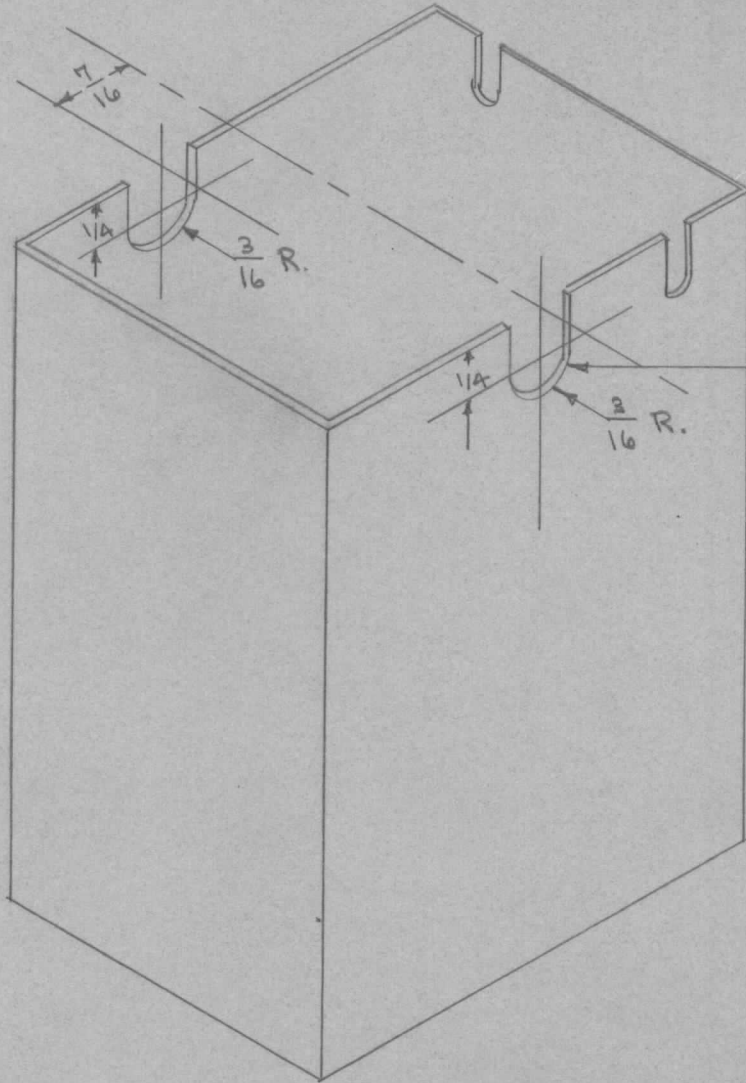
DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

CUT HERE  
GUARANTEED  
12-66

MS-151

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
DMK4	140	A-155	90-6-52



ENLARGE PRESENT HOLE TO  
NEW DIMENSIONS AS SHOWN

USE EXISTING HAMMARLUND CAN

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	//		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
	//	//	MODIFICATION	
		MATERIAL	3.5 SHIELD CAN.	
		WEIGHT PER PC.		
		TYPE & TEMPER	C.I.D. 10-6-57	
		HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP. MECH. DES. APP.
		FINISH & SPEC. NO.	91.F.P.	
			CHECKED	FINAL APPROVAL
			SUPERCEDES AMS-099	MS-151

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE //				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					