

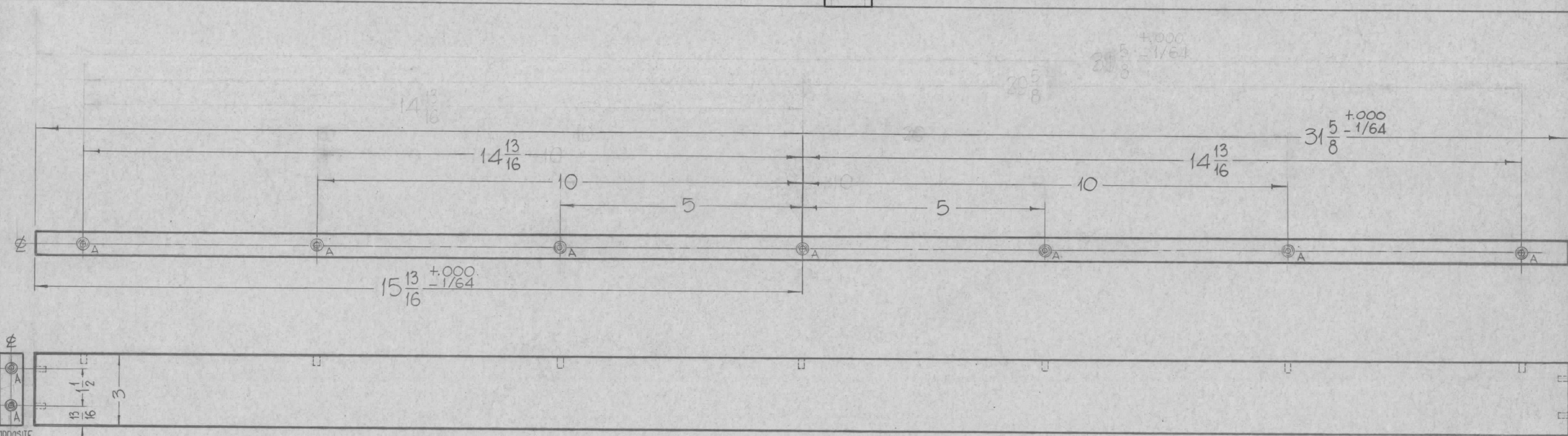
# HOLES

A - SEE NOTE 18 REQ.

PX-688 0

## REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
0	ORIGINAL RELEASE FOR PRODUCTION	3-26-64		AM.		



NOTE: A-1~DRILL 13/64 (.200) TO .552 MIN. DEPTH.  
 2~120° COUNTERSINK .22-.25 DIA.  
 3~TAP #410 MIN. DEPTH. USE HELI-COIL TAP #3FPB.  
 4~INSTALL ITEM ① 3/4 TO 1-1/2 PITCH BELOW SURFACE  
 5~BREAK OFF DRIVING TANG.

### NOTES

TMC PT. NO. A		DX: -1		DX: -2	
2	GPT-200K	AP-110			
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.			
SCALE	CODE				
	A				
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17	1	NT-139-SF1-20	INSERT, THREADED	
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
F. BUDETTI LIST OF MATERIAL				
MATERIAL		1/2 THICK, EPOXY, G-11 G-11		
FINISH		NATURAL		
TITLE		SUPPORT, BOARD TUBE MOUNTING		
DRAWN		DATE	FINAL APPROVAL	
John C. Biele		6/26/62	[Signature]	
CHECKED		DATE		
[Signature]		11/20/63		
ELECT. DES.		DATE	PX-688 0	
[Signature]		11/1/64		
MECH. DES.		DATE		
[Signature]		3/2/64		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			SHEET	
DECIMALS	TOLERANCES		REV. LTR.	
.X ± .05	± 1/64			
.XX ± .01	ANGLES			
.XXX ± .005	± 0° 30'			