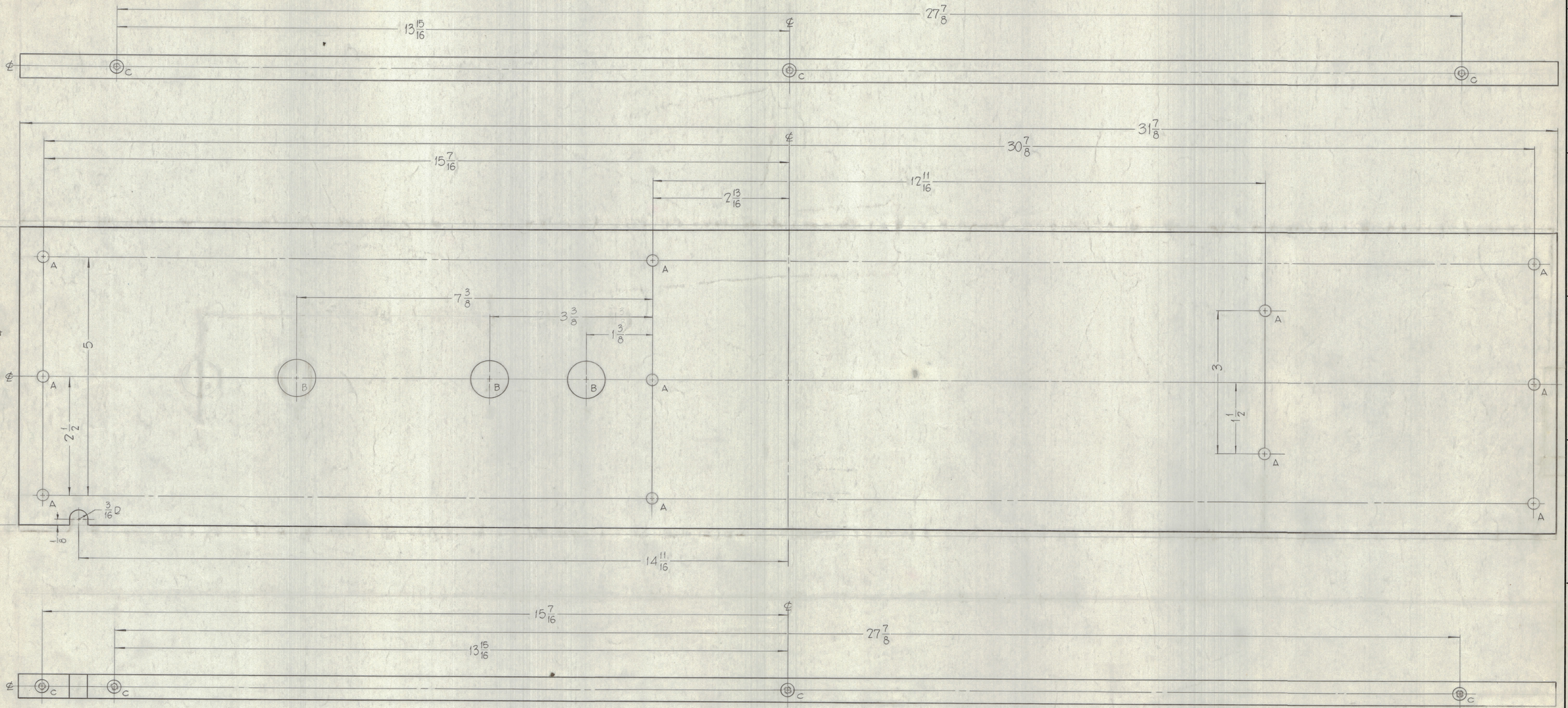
HOLES —

A - 7/32 DIA. ——— 11 REQ.
B - 3/4 DIA ——— 3 REQ.
C - SEE NOTE ——— 7 REQ.

REVISIONS

ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	0	ORIGINAL RELEASE FOR PRODUCTION	3-3-64		A.M.		



REF-TMC DWG LD-1158

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
7	1	NT-139-SC08-20	INSERT, SCREW THREADED	C

F. BUDETTI — LIST OF MATERIAL

MATERIAL: 1/2 THICK, EPOXY, G-11

FINISH: NATURAL

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: BOARD, CONTACTS, INSULATED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DRAWN	DATE	FINAL APPROVAL	DATE
John C. Biele	6/28/62	RAC	
CHECKED: CCB	DATE: 2/10/64		
ELECT. DES.: CCB LB	DATE: 2/10/64	PX-671	0
MECH. DES.: RAC	DATE: 2/10/64	SHEET	REV. LTR.

Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
1	GPT-200K	AX-398

SCALE: 1:1 — CODE: A

NOTES

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64 ANGLES ± 0° 30'

TMC FORM 111

NOTE-
C - 1~ DRILL #16 (.174) TO .500 MIN. DEPT.
2~ 120° COUNTERSINK .20-.23 DIA.
3~ TAP .360 MIN DEPTH. USE HELI-COIL TAP #2CPA
4~ INSTALL ITEM (1) 3/4 TO 1-1/2 PITCH BELOW SURFACE.
5~ BREAK OFF DRIVING TANG.