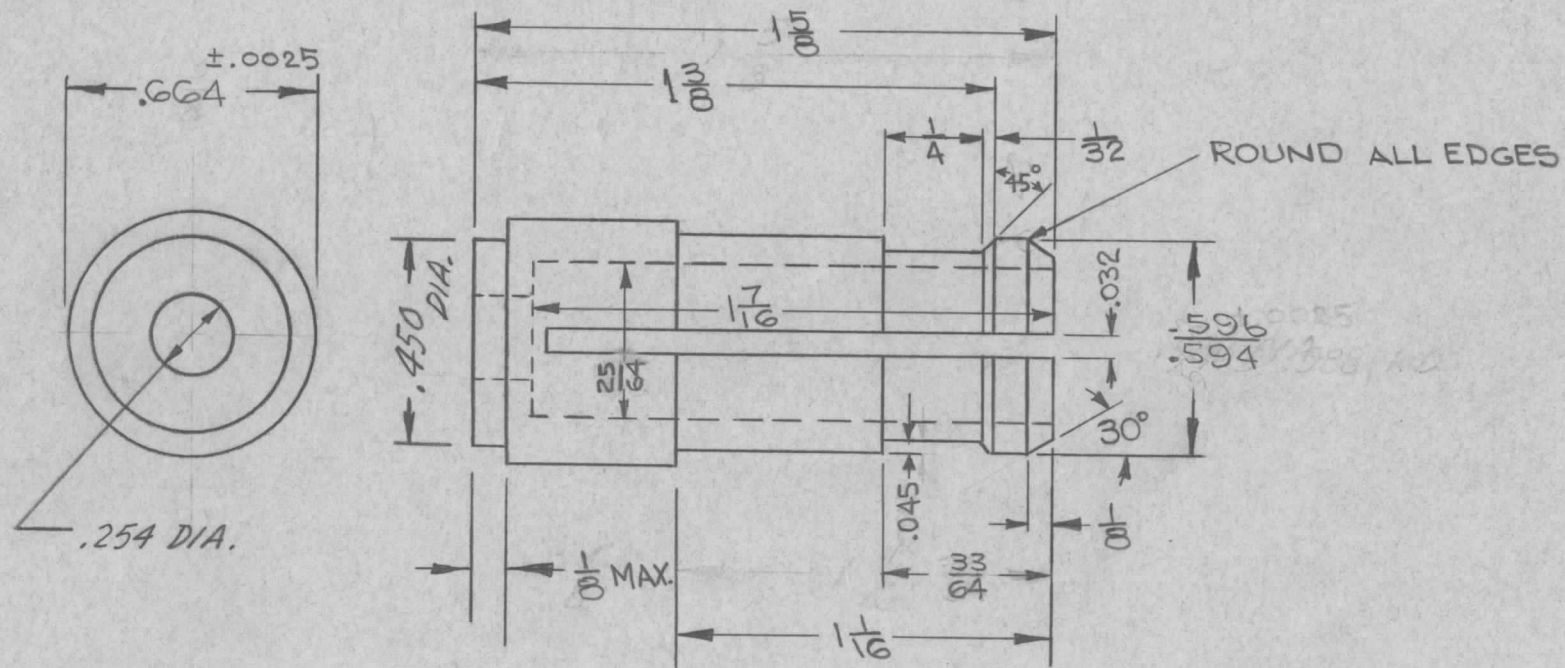
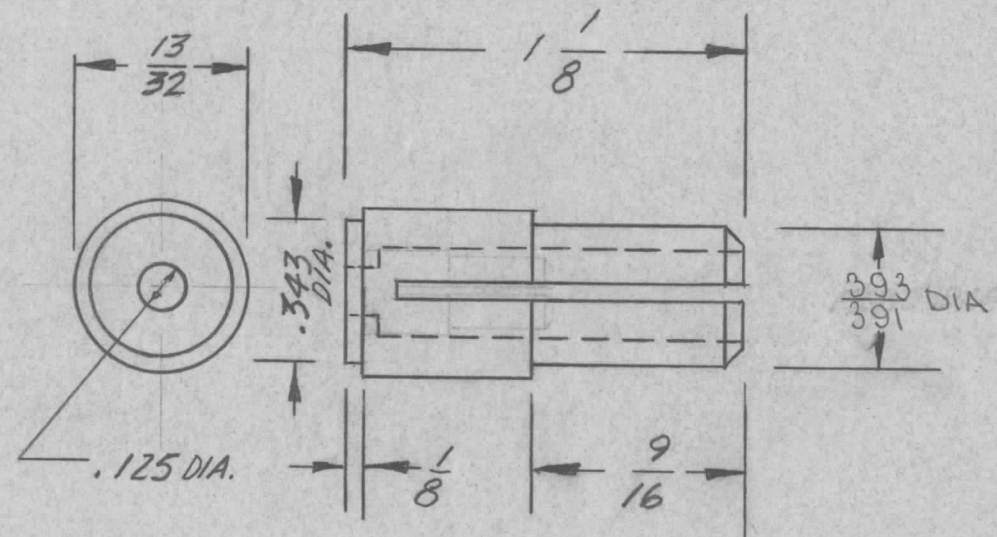


PO-224 B

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.



PO-224-50



PO-224-70

NOTES:

1. ALL DIAMETERS TO BE CONCENTRIC WITHIN .005.
2. ALL OUTER SURFACES MUST BE FREE OF DETRIMENTAL HOLES, BURRS, & CHATTER MARKS.
3. STUB MUST TAKE 20 TO 30 LBS PRESSURE TO SLIDE TUBE ON ONE END WITH THE OTHER OTHER END FULLY ENGAGED IN THE SAME SIZE TUBE

MATERIAL : BERYLLIUM COPPER
 HEAT TREAT : 600° F. FOR 3 HOURS, AFTER MACHINING
 FINISH : NICKEL PLATE

B	.596-.594 WAS .588, .393, .391 WAS .385, NOTE 3, W/ED	5.9.66	16223	W/ED		
A	MATL WAS BRASS MACHINING NOTES & HEAT TREAT ADDED DIMS CLARIFIED ON PO-224-50	5.16.63	9073			
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE:
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

1	KIT-113				12-13-61
REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE	USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	x		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
			INNER CONNECTOR STUB, ~ 1 5/8" ~	
	x			
	x	x	WH HO	SDM
			TYPE & TEMPER HEAT TREAT. SPEC. DRAWN CHECKED	FINAL APPROVAL
	x			PO-224 B
			FINISH & SPEC. NO. ELEC. DES. APP. MECH. DES. APP.	