

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PO-116

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ  
PER  
UNIT

USED ON

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	KS-85-X	J-227		8-20-53

225° TO 235° F

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE		
			STEARINE, STICK	
		MATERIAL	WEIGHT PER PC.	
		TYPE & TEMPER		
		HEAT TREAT. SPEC.		
		FINISH & SPEC. NO.		

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

  

TOLERANCES		SCALE
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

DRAWN: *Handwritten initials*  
 ELEC. DES. APP.: *Handwritten initials*  
 MECH. DES. APP.: *Handwritten initials*  
 CHECKED: *Handwritten initials*  
 FINAL APPROVAL: *Handwritten initials*  
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