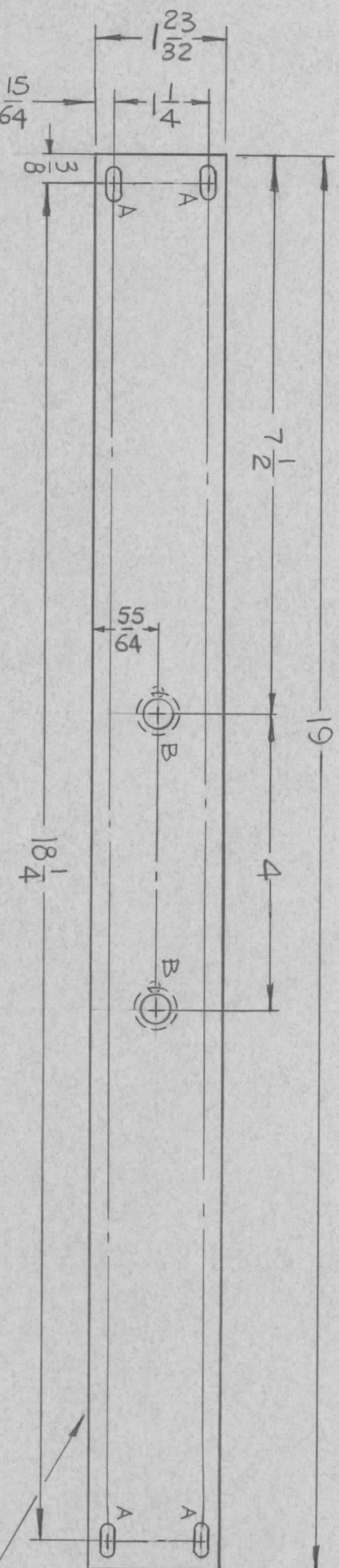


HOLES	DESCRIPTION	REQ
A	1/4 X 29/64 SLOT	4
B	SEE DETAIL	2

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD
	X	EXP. RELEASE	6-14-68			
	Ø	ORIG. RELEASE FOR PROD.	6-25-69			

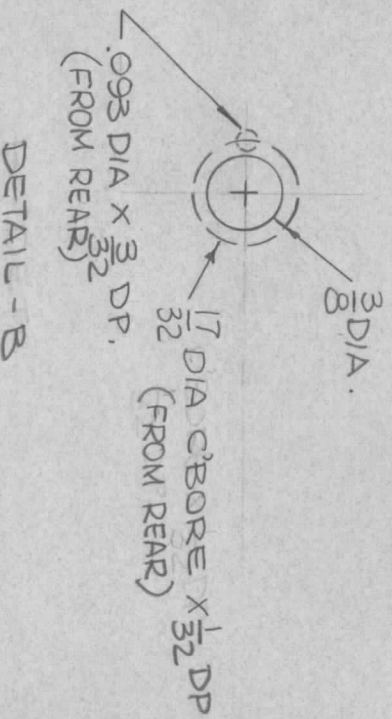


FRONT VIEW

MARK TMC PART NUMBER MS5400-1/8 HIGH GOTHIC WITH LATEST REVISION LETTER ON REAR OF PANEL

- MACHINING:**
1. MILL ALL EDGES.
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

- FINISH NOTES:**
1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER
 3. S115 - SMOOTH GRAY ENAMEL
- OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.



QTY / UNIT	SYM G7-10G4	MODEL USED ON	ASS'Y NO.
1		APPLICATION	
		CODE	S401-4S1

DECIMALS	FRACTIONS
X ± .05 TOLS.	1/64
.XX ± .01 ANGLES	0° 30'
.XXX ± .005	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
MATERIAL 3/16 THICK ALUMINUM 2024-T3
FINISH SEE NOTES

REQ'D ITEM	PART NUMBER	DESCRIPTION	SYM.
E. MILLER		LIST OF MATERIAL	
FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP.	
MECH. DES.	DATE	MAMARONECK, NEW YORK	
ELECT. DES.	DATE		
CHECKED	DATE		
DRAWN	DATE		
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	MS5400	Ø
SCALE	1/2	SHEET	OF

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