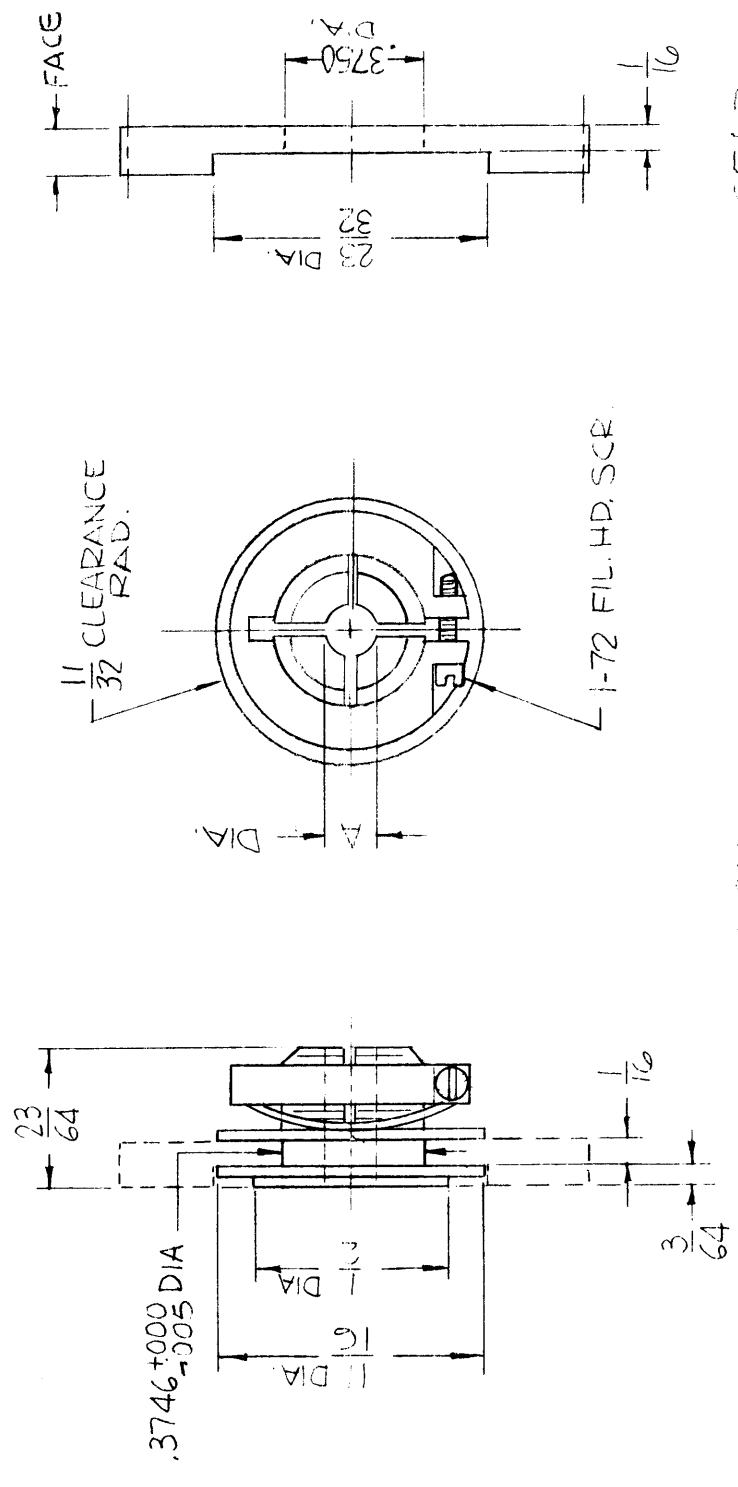


TMC P/N	CLUTCH	A ^{+0.005} _{-0.000}	GEAR	NO. OF TEETH	PITCH DIA ±.001	O.D. ^{+0.000} _{-0.002}	FACE	MATERIAL	FINISH
MC134-1	CS22	.1248	GH12-60-PI	60	1.2500	1.2917	.125	#303 S.S. STEEL	S104 PASSIVATE
MC134-2	CS22	.1248	GH12-80-PI	80	1.6667	1.7093	.125	"	"
MC134-3	CS22	.1248						"	"

MC134



GEAR

CLUTCH

SPECIFICATIONS:
CLUTCH:
 1- TORQUE TO 50 IN. OZ.
 2- MATERIAL:
 A- HUB & CLAMP-(SEE CHART)
 B- BRAKE WASHERS(2)-OIL IMPREGNATED BRONZE,
 C- SPRING WASHER-SPRING STEEL CADMIUM PLATED.

GEAR:
 1- PITCH - 48
 2- PITCH ANGLE - 20°
 3- BORE -.3750 DIA
 4- FACE -
 5- NO. OF TEETH - } SEE CHART
 6- PITCH DIA -
 7- MATERIAL -

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X1	REVISED, REDRAWN	12-21-66				
Ø		1-30-67		L.A.K.		

REVISIONS

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
F.	BUDETTI		LIST OF MATERIAL	
MATERIAL			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH			CLUTCH, SLIP GEAR	

DRAWN	DATE	FINAL APPROVAL	DATE
CHECKED	DATE		DATE
ELECT. DES.	DATE		DATE
MECH. DES.	DATE		DATE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FRACTIONS ± 1/64
DECIMALS .X ± .05	ANGLES ± 0° 30'
.XX ± .01	
.XXX ± .005	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

NOTES

QTY./UNIT	MODEL USED ON	ASSY. NO.
1	SWCA-3K	
SCALE	CODE	
2:1	C	S401-442