

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MC-120

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT

USED ON

MODEL

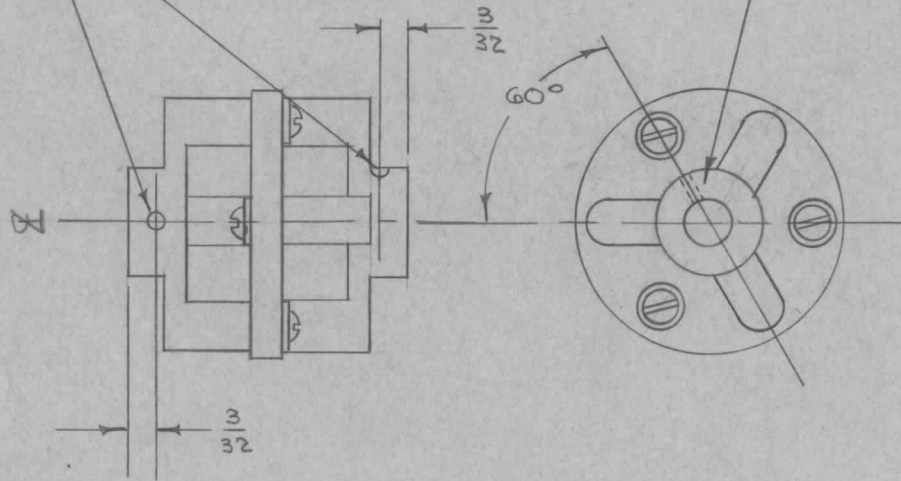
PROJECT NO.

ASS'Y. NO.

DATE

NO. 52 (.063) DRILL 2 HOLES REQ.

NOTE - DRILL PILOT HOLES ONLY THRU 1 SIDE OF COLLAR.



USE MC-116-2

STEP 1 - REMOVE & DISCARD EXISTING SET SCREWS. REPLACE WITH AN565D-6-3.

STEP 2 - DRILL PILOT HOLES AS SHOWN

MODIFY MC-116-2

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
			COUPLING, MODIFIED TAC-1	
		MATERIAL		
		WEIGHT PER PC.		
			C.I.D.D.	ARB
			DRAWN	WDE
			HEAT TREAT. SPEC.	ARB
			CHECKED	WDE
			FINISH & SPEC. NO.	

ISSUE ITEM CHANGED FROM DATE CN. NO. DRAFTS CHECKER ENG. APP.

TOLERANCES

SCALE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

ALL OTHERS

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

MC-120