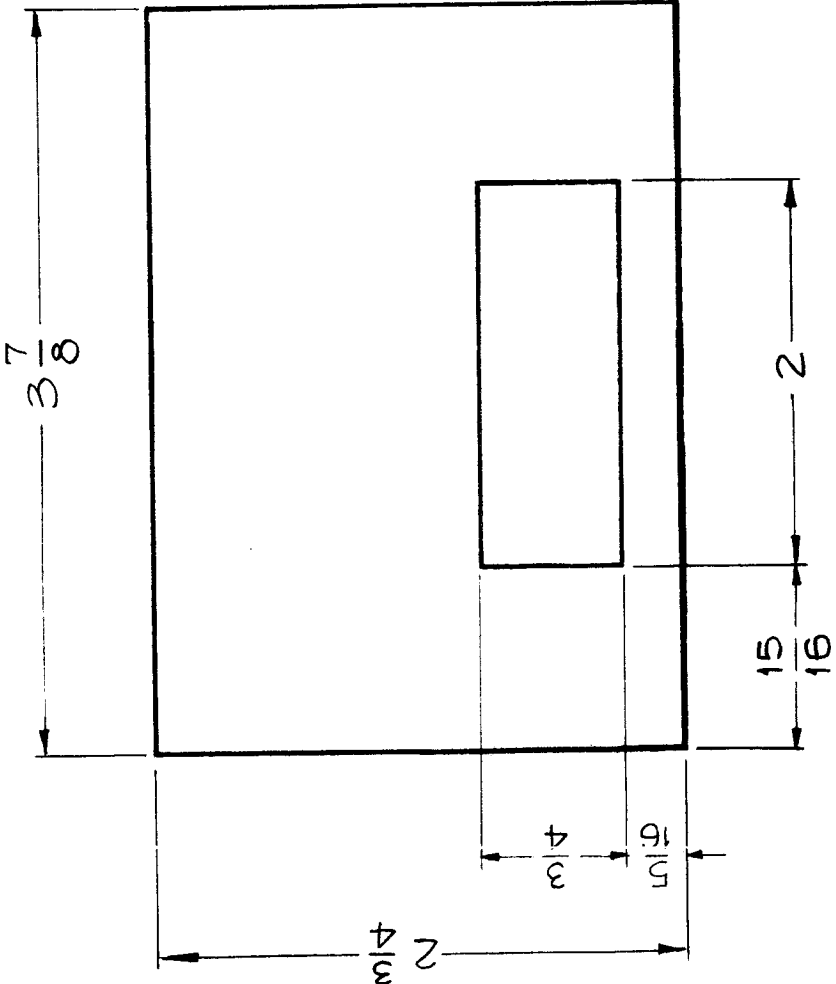


| | | | |
|---------------|-------|------------------|---------|
| REQ. PER UNIT | M DEL | USED ON ASSY. N. | DATE |
| 1 | CLL-1 | | 4-26-60 |
| | | | IM-187 |



REF ~ JOHNS - MANVILLE

| | | | |
|--------------------------|--------------|--|----------------|
| REG. ITEM | PART NO. | DESCRIPTION | SYMBOL |
| 1/2 THICK | | THE TECHNICAL MATERIEL CORP. | |
| BUILDING BOARD | | MAMARONECK, NEW YORK | |
| | | INSULATOR, OVEN | |
| | | RIGHT SIDE | |
| ISSUE ITEM | CHANGED FROM | J.C. Biele | FINAL APPROVAL |
| | | DRAWN | |
| | | CHECKED | |
| | | ELEC. DES. APP. MECH. DES. APP. | IM-187 |
| TOLERANCES | | FINISH & SPEC. NO. | |
| SCALE: FULL DO NOT SCALE | | MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES | |
| DEC. DIM. ± | | | |
| FRAC. DIM. ± 1/64 | | | |
| ANGULAR DIM. ± | | | |