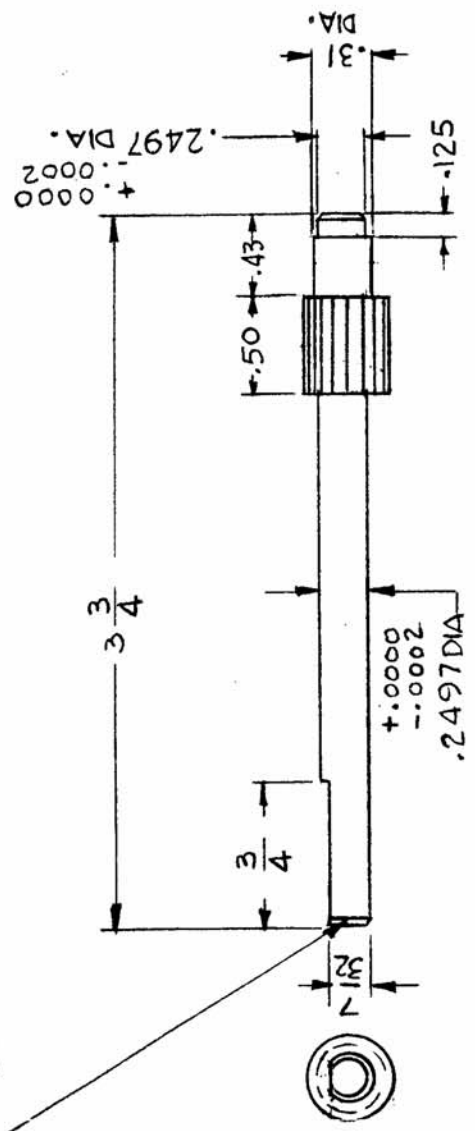


REQ. UNIT USED ON  
 1 CH GR-3 A4174 ASSY. NO. DATE  
 1-28-65

GR219 A

.01 X 45° CHAMFER  
 (BOTH ENDS)



GEAR DATA	
PITCH	48
NO OF TEETH	20
PITCH DIA.	.4166
O. D.	.4583
PRESSURE ANGLE	20°

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		STAINLESS STEEL	
		MATERIAL	
		#416 HARDEN TO 28-32 ROCKWELL HARDNESS	
		TYPE & TEMPER HEAT TREAT. SPEC.	
		CLEAR PASSIVATED	
		FINISH & SPEC. NO.	
		STOCK SIZE	
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		PINION SHAFT	
		G.D.L	
		DRAWN	
		CHECKED	
		FINAL APPROVAL	
		GR219 A	
		SCALE	
		1:1	
		DATE	
		4-1-65	
		CH. NO.	
		17983	
		DRAFTS	
		NLA	
		G.D.L	
		CHECKER	
		ENG. APP.	
		DESCRIPTION	
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
		FRACTIONS	
		± 1/64	
		ANGLES	
		± 0° 30'	
		TOLERANCES	
		DECIMALS	
		.X ± .05	
		.XX ± .01	
		.XXX ± .005	
		CODE	
		C	