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REQ. PER UNIT
1

MODEL
HFR - 1

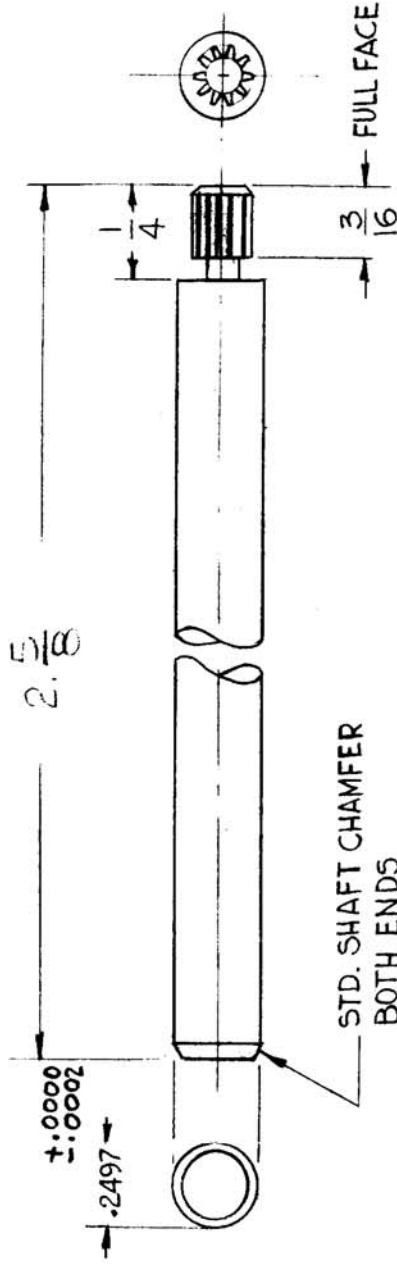
USED ON
ASS'Y. NO.

DATE

7-26-62

GR-185

~SPECIFICATIONS~
 NO. OF TEETH = 10
 DIAMETRAL PITCH = 80
 PITCH DIA. = .1250
 PRESSURE ANGLE = 20°
 FACE = 3/16



(PRECISION INSTRUMENTS COMPONENTS FG-8 MOD. AS PERTMC)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		KRUY	
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		GEAR, SHAFT, PINION	
SYM	DESCRIPTION	DATE	CH. NO.
		DRAFTS	CHECKER
		ENG. APP.	
SCALE:			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCES ON FRAC. $\pm 1/64$ DEC. $\pm .005$ ANGLES $\pm 1/2^\circ$			
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES			
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
		G.D.L	J.H.R.
FINISH & SPEC. NO.	ELEC. DES. APP. MECH. DES. APP.		
		GR-185	GR-185
		FINAL APPROVAL	