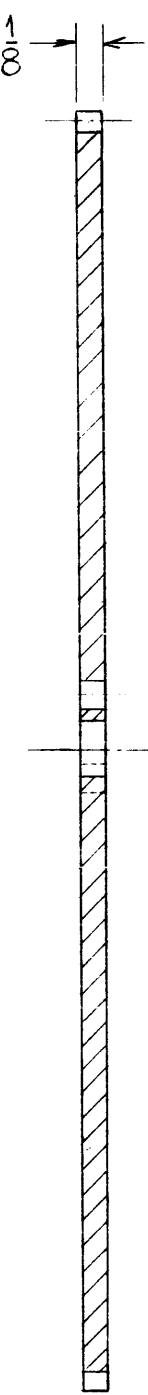
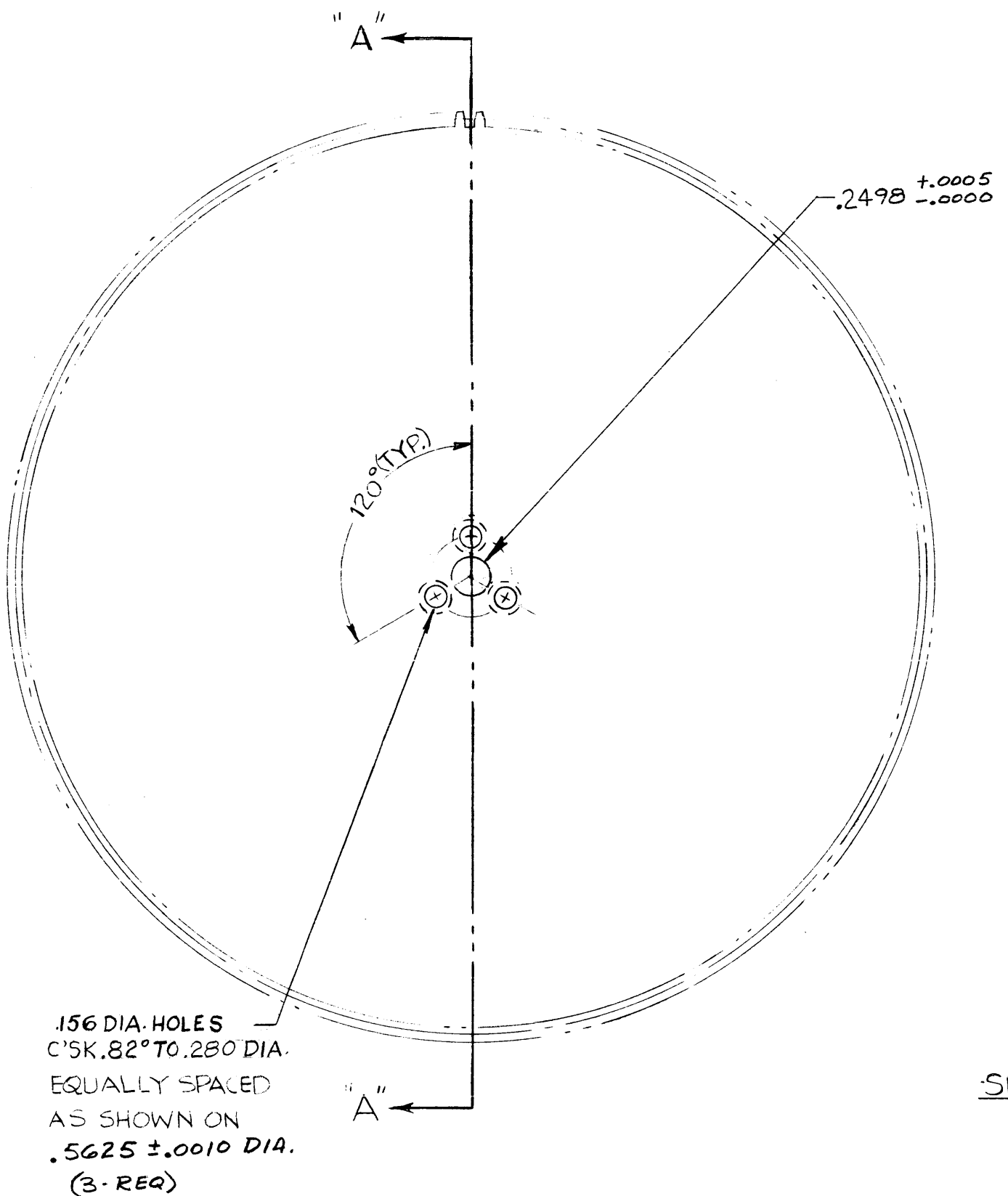


B
GR-173

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
A	DIMS. COMPLETELY CLARIFIED	11-29-62	9757	EB	JW	JW
B	C'SK. 82° TO .280 DIA. ADDED	4/29/64	11325	A.M.	@	AK



SECTION "A-A"

~ SPECIFICATIONS ~
 NO. OF TEETH = 416
 DIAMETRAL PITCH = 64
 PITCH DIAMETER = 6.500
 PRESSURE ANGLE = 20°
 FACE _____ = 1/8

NOTE:
 YELLOW IRIDITE BEFORE TEETH
 ARE CUT.

REF: LD-1059, LD-1060

156 DIA. HOLES
 C'SK. 82° TO .280 DIA.
 EQUALLY SPACED
 AS SHOWN ON
 .5625 ±.0010 DIA.
 (3-REQ)

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
GELLMAN LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
1/8 THK. ALUMINUM		TITLE GEAR, SPUR		
FINISH		DRAWN V.R.R.		
YELLOW IRIDITE		DATE 6-15-62		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		CHECKED JW		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		DATE 10/29/62		
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES. MECH. DES. MP		
TOLERANCES		DATE 10/29/62		
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		FINAL APPROVAL JW BP		
NOTES		DATE 10/29/62		
2		GPR-92		
Q'TY./UNIT		MODEL USED ON		
SCALE		ASS'Y. NO.		
		CODE		
		DATE		
		SHEET		
		REV. LTR.		
		GR-173		
		B		