

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE FOR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT
-#

MODEL
VLR-1, LFS-1

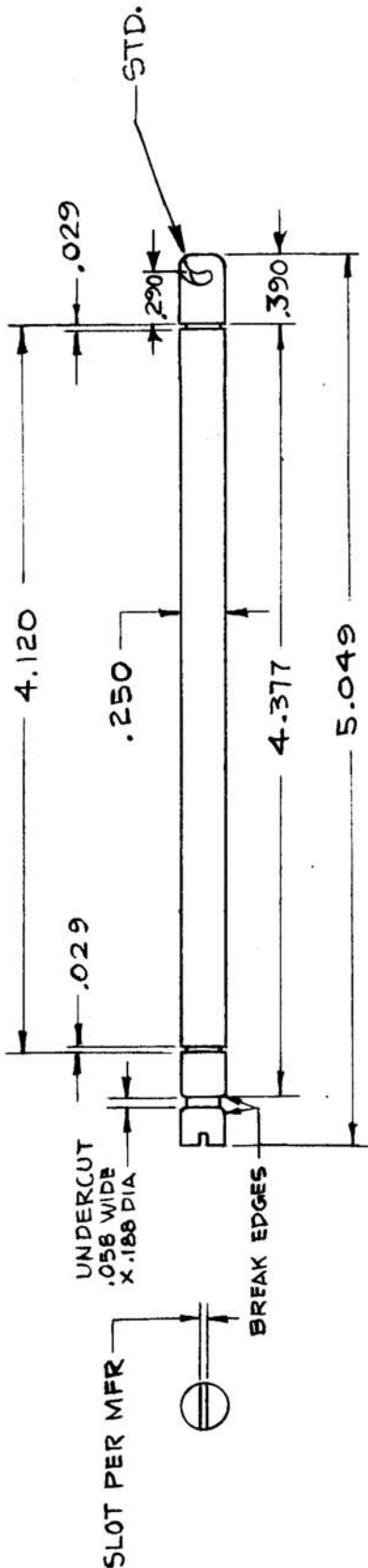
USED ON ASS'Y. NO. # DATE
8-12-63

FS 122

A

TMC PART NO. MFG PART NO. DIMENSIONS

FS 122-1 E4X847 AS SHOWN



REQ. ITEM	PART NO.	M.GELLMAN DESCRIPTION		SYMBOL
.25 DIA		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK		
STEEL C 1118		STUD, TURNLOCK		
		FASTENER		
	PER MFR	Q. [Signature]	RAC	
	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
	CADMIUM-QQ-P-416 TYPE 1 CLASS 2	[Signature]	[Signature]	FS 122
	FINISH & SPEC. NO.	ELC. DES. APP.	MECH. DES. APP.	A
		SCALE	1:1	
		DATE	5-11-64	
		CH. NO.	0	
		DRAFTS	A.M.	
		CHECKER	[Signature]	
		ENG. APP.	[Signature]	
		DESCRIPTION		
A	MFG P/N WAS "SPECIAL"	10.21.64	12727 AB	
O	ORIGINAL RELEASE FOR PRODUCTION			
DECIMALS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			
.X ± .05	TOLERANCES			
.XX ± .01	FRACTIONS ± 1/64			
.XXX ± .005	ANGLES ± 0° 30'			
		CODE	S401-1	