

# STANDARD DRAWING

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

FS-110

USED ON

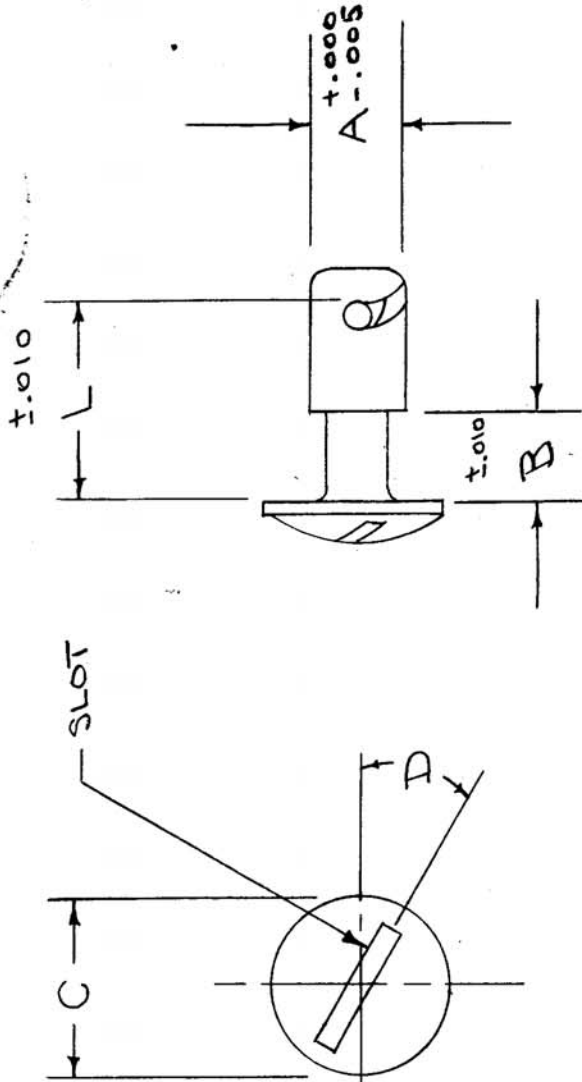
DATE

ASSY. NO.

PROJECT NO.

MODEL

T.M.C. No.	CAT. No.	A	C	D	B	L	Panel Hole Size
FS-110-1	AJA-30	1/4	7/16	28°	.100	.300	1/4
-2	AJA-50	1/4	7/16	28°	.250	.500	1/4
-3	AJA-45	1/4	7/16	28°	.225	.450	1/4
-4	AJA-40	1/4	7/16	28°	.200	.400	1/4
-5	AJS-35	5/16	9/16	30°	.125	.350	5/16
-6	AJS-40	5/16	9/16	30°	.150	.400	5/16
-7	AJA-35	1/4	7/16	28°	.150	.350	1/4



REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
H		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STEEL	STOCK SIZE	STUD	
MATERIAL	WEIGHT PER PC.	SLOTTED HEAD	
HEAT TREATED	TYPE & TEMPER	C.D.P. 8-24-54	
	CHECKER ENG. APP.	DRAWN	ELEC. DES. APP.
	CHECKER	MECH. DES. APP.	
	HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
	FINISH & SPEC. NO.	FS-110	

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
E 1	ON FS-110-7, DIM. "B" WAS .100	3-26-63	8657			
D 1	FS-110-7 ADDED	11/15/60				
C 1	Panel Hole Size Added	12/31/58				
B 1	FS-110-4 ADDED	7/30/56	2			
A 1	FS-110-2 ADDED	7/11/54	1			
TOLERANCES						
SCALE 5-401-1						
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.						
ALL OTHERS	DEC. DIM. ±					
	FRAC. DIM. ±					
	ANGULAR DIM. ±					