

STANDARD DRAWING

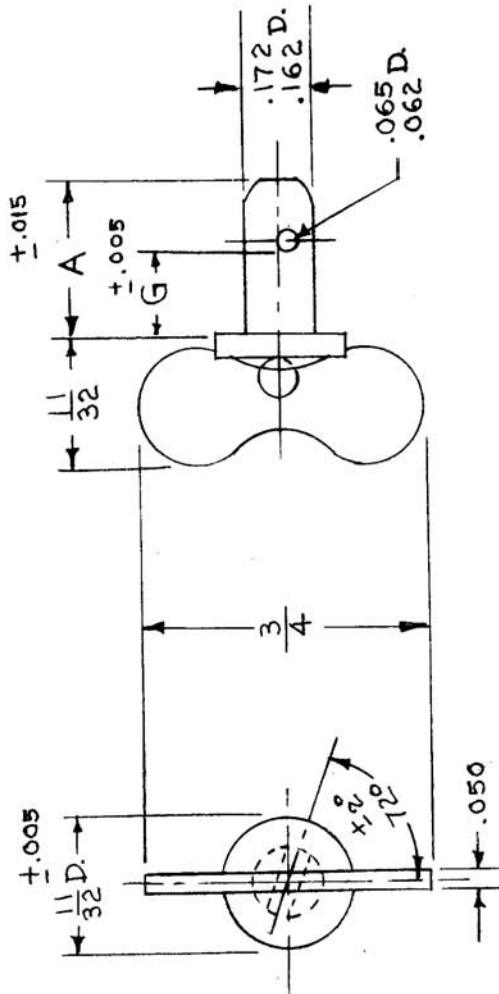
FS-106

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON
MODEL PROJECT NO. ASSY. NO. DATE
XFK

T.M.C. NO.	CAT. NO.	TOTAL TO BE FASTENED	STUD LENGTH MARKED	STUD LENGTH A	PIN LOCATION G
FS-106-1	98-OW-2-20	.191 - .200	20	.500	.315
FS-106-2	98-OW-2-21	.201 - .210	21	.500	.325
FS-106-3	98-OW-2-22	.211 - .220	22	.562	.335
FS-106-4	98-OW-2-23	.221 - .230	23	.562	.345
FS-106-5	98-OW-2-24	.231 - .240	24	.562	.355
FS-106-6	98-OW-2-25	.241 - .250	25	.562	.365
FS-106-7	98-OW-2-26	.251 - .260	26	.562	.375
FS-106-8	98-OW-2-27	.261 - .270	27	.562	.385
FS-106-9	98-OW-2-28	.271 - .280	28	.625	.395
FS-106-10	98-OW-2-29	.281 - .290	29	.625	.405
FS-106-11	98-OW-2-30	.291 - .300	30	.625	.415
FS-106-12	98-OW-2-31	.301 - .310	31	.625	.425
FS-106-13	98-OW-2-32	.311 - .320	32	.625	.435
FS-106-14	98-OW-2-33	.321 - .330	33	.625	.445
FS-106-15	98-OW-2-34	.331 - .340	34	.625	.455
FS-106-16	98-OW-2-35	.341 - .350	35	.687	.465
FS-106-17	98-OW-2-36	.351 - .360	36	.687	.475
FS-106-18	98-OW-2-37	.361 - .370	37	.687	.485
FS-106-19	98-OW-2-38	.371 - .380	38	.687	.495
FS-106-20	98OW-2-39	.381 - .390	39	.687	.505
FS-106-21	98-OW-2-50	.491 - .500	50	.812	.615



DIMENSIONS FOR REF. ONLY

REF: SHAKEPROOF INC.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STEEL	
		STUD, WING HEAD	
		MATERIAL WEIGHT PER PC. HARDENED AND TEMPERED	
		TYPE & TEMPER	
		HEAT TREAT. SPEC.	
		S-105 CADMIUM PLATE FINISH & SPEC. NO.	
		DRAWN G.T.O	
		ELEC. DES. APP. G.T.O	
		CHECKED G.T.O	
		MECH. DES. APP.	
		FINAL APPROVAL FS-106	

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.

SCALE

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK
SIZES AND MANUFACTURERS
TOLERANCES ARE NOT INCLUDED.