

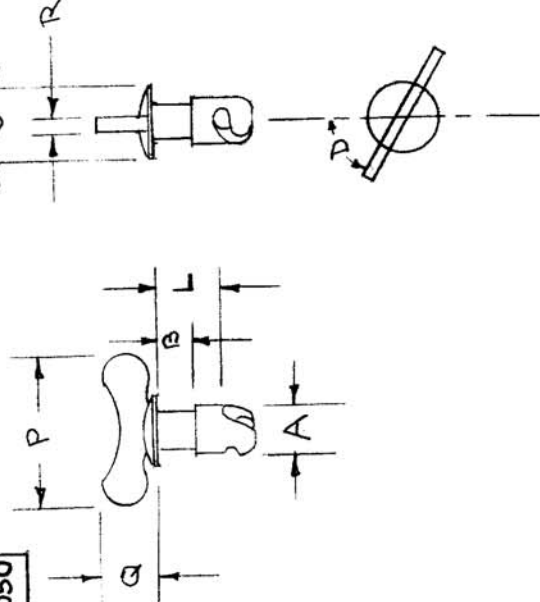
STANDARD DRAWING

FS-103 B

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

TMC NO.	CAT. NO	A	B	C	D	L	P	Q	R
FS-103-1	AJWA-40	1/4	.200	7/16	28°	.400	7/8	5/16	.050
FS-103-2	AJWA-45	1/4	.225	7/16	28°	.450	7/8	5/16	.050
FS-103-3	AJWA-30	1/4	.100	7/16	28°	.300	7/8	5/16	.050
FS-103-4	AJWA-35	1/4	.150	7/16	28°	.350	7/8	5/16	.050
FS-103-5	AJWA-50	1/4	.250	7/16	28°	.500	7/8	5/16	.050



REF. DZUS FASTENER CO.

REQ. PER UNIT	PROJECT NO.	ASS'Y. NO.	DATE
1			
MODEL	USED ON		
XFK			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
#		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		STUD, TURNLOCK - WING	
MATERIAL	WEIGHT PER PC.		
STEEL	#		
TYPE & TEMPER			
#			
HEAT TREAT. SPEC.			
S-105 CADMIUM PLATE			
FINISH & SPEC. NO.			

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.
B 2	TITLE WAS FASTENER WING TP. FS103-5 ADDED	11.17.64	12934	JOB	[Signature]
A 1	Added - 3 & 4	9/24/59	-	16	[Signature]
TOLERANCES					
SCALE #					
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
ALL DEC. DIM. ±					
OTHERS FRAC. DIM. ±					
ANGULAR DIM. ±					

DRAWN C.D.D. 10-21-54
ELEC. DES. APP. [Signature]
MECH. DES. APP. [Signature]
CHECKED WDC 10/21
FINAL APPROVAL [Signature]

FS-103 B