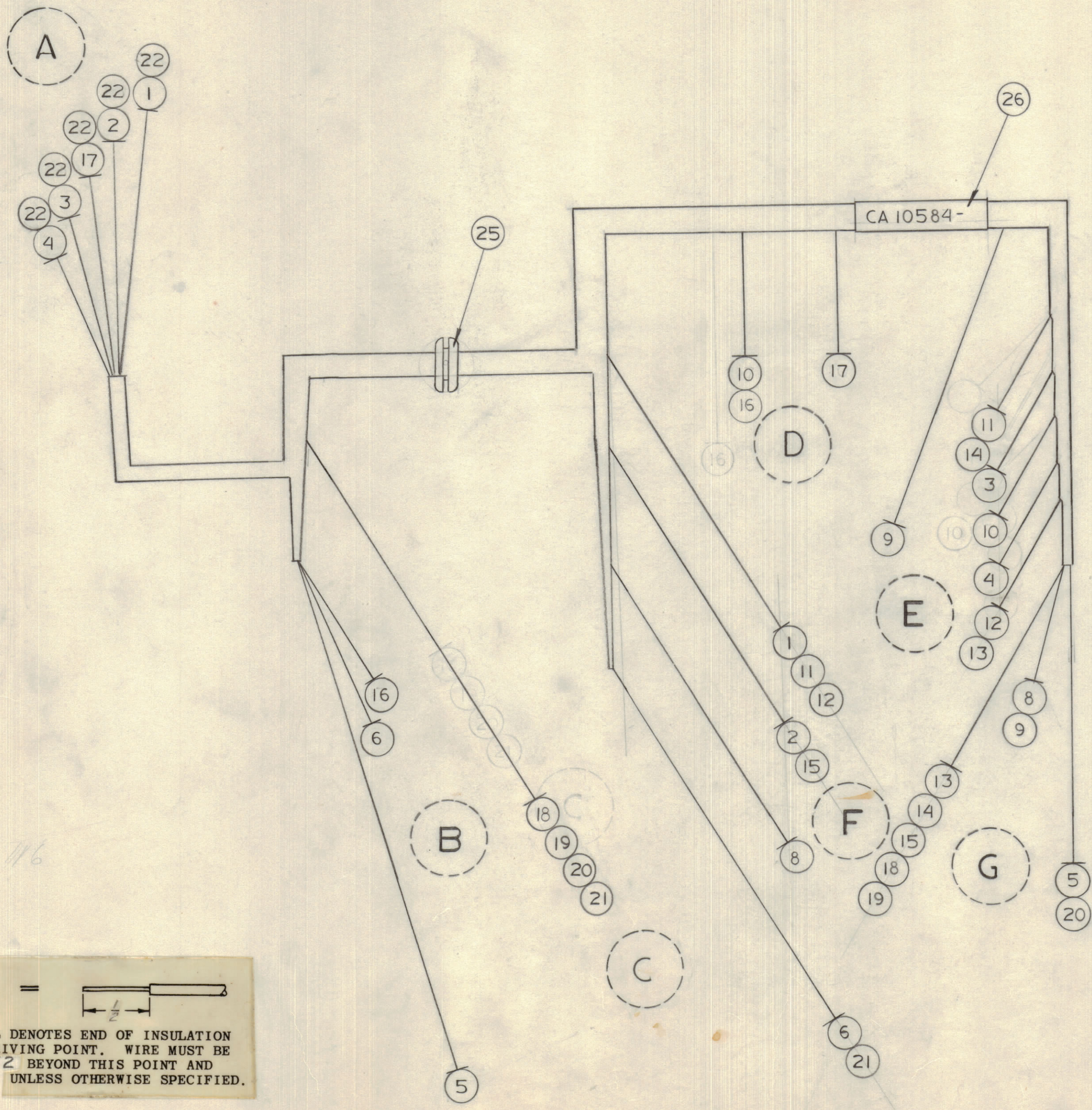


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		REL TO PROD	22 DEC 69		PW		
A		REV PER CEMN	30 DEC 69	687	PW		
B		REV AS PER CEMN	16 FEB 70	720	PS		
C		REV PER CEMN	11 MAR 70	730	PW	MS	
D		REV AS PER CEMN	25 MAY 1970	767	H	PW	

E SEC SHT 2 13 OCT 70 84? PS MS

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
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CA10584 E

THIS SYMBOL DENOTES END OF INSULATION AND NAIL DRIVING POINT. WIRE MUST BE STRIPPED 1/2 BEYOND THIS POINT AND TINNED 1/4 UNLESS OTHERWISE SPECIFIED.

TOLERANCES	SCALE	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.
ALL DEC. DIM. ± .08	1/16	
OTHERS FRAC. DIM. ± 1/64		
ANGULAR DIM. ± 0° 30'		

LPA	088-69	22 DEC 69
MODEL	PROJECT NO.	DATE

STOCK SIZE		TMC (Canada) LIMITED	
MATERIAL		OTTAWA ONTARIO	
WEIGHT PER FC.		CABLE ASSY - SERVO	
TYPE & TEMPER		P. WILLIAMS	
HEAT TREAT. SPEC.		DRAWN ELEC. DES. APP. MECH. DES. APP.	
FINISH & SPEC. NO.		CHECKED FINAL APPROVAL	
		SHT 10F2 CA10584 E	

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		REL TO PROD	22 DEC 69			RJ	
A		REV PER CEMN	30 DEC 69	687		RJ	
B		REV AS PER CEMN	16 FEB 70	720		PS	
C		REV PER CEMN	5 MAR 70	730		RJ	MS
D		REV AS PER CEMN	25 MAY 1970	767		RJ	
E		REV AS PER CEMN	13 OCT 70	842		RJ	MS

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
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ITEM	FROM		TO		PART NUMBER	DESCRIPTION	QTY
	BKOT	COMPONENT	BKOT	COMPONENT			
1	A	TB201 PIN 1	F	A201 PIN 12	MW-C-20-7-U-4	WIRE, ELECTRICAL INSUL	
2	A	TB201 PIN 2	F	A201 PIN 9	MW-C-20-7-U-5		
3	A	TB201 PIN 4	E	A202 PIN 12	MW-C-20-7-U-94		
4	A	TB201 PIN 5	E	A202 PIN 9	MW-C-20-7-U-95		
5	B	R401 (C)	G	A202 PIN 1	MW-C-20-7-U-98		
6	B	R301 (C)	F	A201 PIN 1	MW-C-20-7-U-3		
7							
8	F	A201 PIN 5	G	A202 PIN 5	MW-C-18-16-U-5		
9	G	A202 PIN 5	E	TB204 PIN 3	MW-C-18-16-U-5		
10	E	A202 PIN 10	D	CR201 (+)	MW-C-22-7-U-91		
11	E	A202 PIN 13	F	A201 PIN 13	MW-C-20-7-U-93		
12	E	A202 PIN 8	F	A201 PIN 10	MW-C-20-7-U-6		
13	G	TB202 PIN 1	E	A202 PIN 8	MW-C-22-7-U-6		
14	G	TB202 PIN 3	E	A202 PIN 13	MW-C-20-7-U-93		
15	G	TB202 PIN 2	F	A201 PIN 8	MW-C-22-7-U-96		
16	B	R301 CCW	D	TB205 PIN 1	MW-C-22-7-U-91		
17	A	TB201 PIN 3	D	TB204 PIN 2	MW-C-20-7-U-92		
18	C	TB206 PIN 1	G	E202	MW-C-20-7-U-9		
19	C	TB206 PIN 3	G	E204	MW-C-20-7-U-94		
20	C	TB206 PIN 2	G	A202 PIN 2	MW-C-24-7-U-7		
21	C	TB206 PIN 4	F	A201 PIN 2	MW-C-24-7-U-97	WIRE ELECTRICAL INSUL	
22				TE120-2		SPADE SOLDERLESS	5
23				CUI42-8		STRAP CABLE	35
24							
25				EY102-5		GROMMET	1
26				PX100-9-294		INSULATION, SLEEVING	1.5

CR201 (+)
E221

CA10584 E

← MARKED CA10584 C/W LATEST REV. LTR

TOLERANCES		SCALE: 1/16"
ALL OTHERS	DEC. DIM. ± .01 FRAC. DIM. ± 1/64 ANGULAR DIM. ± 0° 30'	.X+.08 .XX+.01 .XXX+.008
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		

LPA	088-69	22 DEC 69
MODEL	PROJECT NO.	DATE

STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
MATERIAL		CABLE ASSY-SERVO	
TYPE & TEMPER		FWILLIAMS	
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.		SHT 20 F 2 CA10584 E	