IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

STANDARD DRAWING

BS-104 | A

USED ON			
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

NUMBER: EUTEC-TIN WELD NO. 1
COMPOSITION: Sn50 (PER QQ-S-571)
FORM: PASTE
TYPE: COMBINED WITH FLUX
MELTING RANGE: 360 TO 420°F
FOR USE WITH: ALL METALS EXCEPT ALUMINUM & MAGNESIUM
STANDARD PACKAGE: CAN

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	2 1	S401-268 ADD. SPECS. ADD TITLE WAS EUTECTIC TIN WELD"	8.4.64	12031	WB	@	X

TOLERANCES

SCALE S401-268

ALL OTHERS
DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

STOCK SIZE

MATERIAL | WEIGHT PER PC.

TYPE & TEMPER

HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

SOLDER, PASTE

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	apm	
CHECKED	FINAL APPROVAL	
	apm	

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FORM — 108