

STANDARD DRAWING

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL

PROJECT NO.

ASS'Y. NO.

DATE

BS-104 A

NUMBER: EUTEC-TIN WELD NO. 1
COMPOSITION: Sn50 (PER QQ-S-571)
FORM: PASTE
TYPE: COMBINED WITH FLUX
MELTING RANGE: 360 TO 420°F
FOR USE WITH: ALL METALS EXCEPT ALUMINUM & MAGNESIUM
STANDARD PACKAGE: CAN

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE		SOLDER, PASTE	
MATERIAL	WEIGHT PER PC.		
TYPE & TEMPER		AMP	WRC
HEAT TREAT. SPEC.		AMP	Mech. Des. App.
FINISH & SPEC. NO.			BS-104 A

A	2	5401-268 ADD. SPECS. ADD TITLE WAS EUTECTIC TIN WELD	8.4.64	12031	ARB	@	X
ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.	SCALE
TOLERANCES							
ALL DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK						
OTHERS FRAC. DIM. ±	SIZES AND MANUFACTURERS						
ANGULAR DIM. ±	TOLERANCES ARE NOT INCLUDED.						

SCALE: 5401-268