

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

TRADE NAME: HANDY FLUX
 MELT. TEMP: 800°F
 FLOW TEMP: 1100°-1600°F
 SPECIFICATION: USN51F4A, AAC 11316A,
 USA 4-1121

BS-103		
USED ON		
MODEL	PROJECT NO.	ASSY. NO.
KS-85-X	J-227	
		8-20-53

REF: HANDY & HARMON CO.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		FLUX, SILVER SOLDER	
STOCK SIZE			
MATERIAL			
TYPE & TEMPER			
HEAT TREAT. SPEC.			
FINISH & SPEC. NO.			
ISSUE	ITEM	CHANGED FROM	DATE
TOLERANCES			
ALL DEC. DIM. ±			
OTHERS FRAC. DIM. ±			
ANGULAR DIM. ±			
SCALE	CN. NO.	DRAFTS CHECKER	ENG. APP.
DRILL, PUNCH, COMMERCIAL STOCK			
SIZES AND MANUFACTURERS			
TOLERANCES ARE NOT INCLUDED.			
DRAWN	8-20-53	ELEC. DES. APP.	MECH. DES. APP.
CHECKED			
FINAL APPROVAL			
			BS-103