

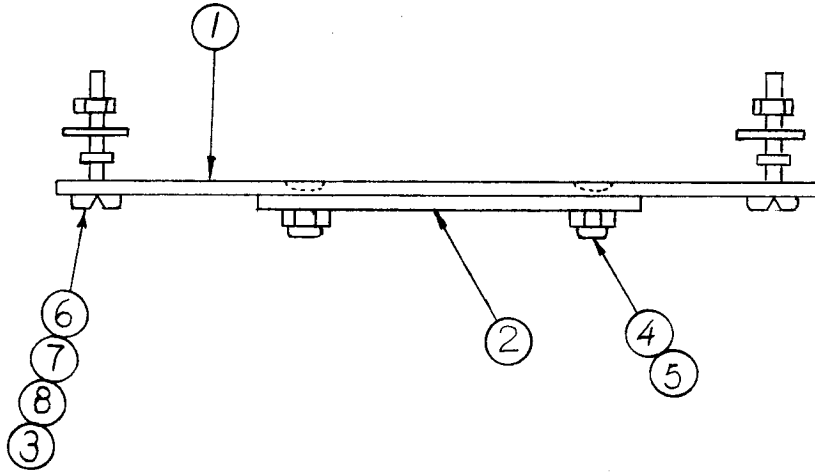
REQ. PER UNIT	USED ON			A5501	Ø
	MODEL	ASS'Y. NO.	DATE		
1	CHGR-3	A4168	4-6-65		

1	7	PO 307	ARM, DETENT
2	6	PN59-062-5	PIN, SPRING
1	5	PM1037	SPACER, DETENT ARM
1	4	PM1036	WEDGE, ACTUATOR
1	3	PM786-44	COLLAR, SHAFT
1	2	PO 244-2	SPACER, DETENT ARM
1	1	PM1038	SHAFT, DETENT ARM

Ø	ORIF					
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE				
DECIMALS	TOLERANCES	FRACTIONS	CODE			
.X ± .05 .XX ± .01 .XXX ± .005		± 1/64 ANGLES ± 0° 30'				

REQ. ITEM	PART NO.	ANGER	DESCRIPTION	SYMBOL
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK		
MATERIAL		DETENT ARM ASS'Y.		
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
		H. AUSTIN 4/12/65	[Signature]	[Signature]
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	A5501 Ø

APPLICATION			REVISIONS							
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD	
1	KIT 258		Ø	ORIG. RELEASE FOR PROD.	2-24-69	—	3E		JDe	
	KIT 257									



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
2	8	WA 104-2	WASHER CUP	
2	7	FW 101-2	WASHER NYLON	
2	6	SCBPI032BN10	SCREW MACHINE	
4	5	NTC 0440-BNL	NUT PLAIN CAP	
4	4	SCFP0440BN4	SCREW MACHINE	
2	3	NTH1032BN12	NUT, PLAIN, HEX	
1	2	NP 850	IDENTIFICATION NAMEPLATE	
1	1	MS 4917	PLATE MTG NAMEPLATE	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS	TOLS.	ANGLES
.X ± .05	1/64		
.XX ± .01			0° - 30'
.XXX ± .005			

MATERIAL	FINAL APPROVAL	DATE
FINISH	MECH. DES.	DATE
	ELECT. DES.	DATE
	CHECKED	DATE
	DRAWN	DATE

LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
NAME PLATE ASSY			
FINAL APPROVAL	DATE		
MECH. DES.	DATE		
ELECT. DES.	DATE		
CHECKED	DATE		
DRAWN	DATE		

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SCALE			SHEET		OF		

APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APP
	CFA 2		Ø		1/16/67	Ø	CV		

NO DRAWING  
SEE CFA-2 BILL OF  
MATERIAL FOR LIST OF PARTS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL						
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS TOLS. 1/64 ANGLES 0° .30'	FINAL APPROVAL	MECH. DES.	ELECT. DES.	DATE 1/16/67	DATE 1-13-67
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
FINISH		CHECKED	DRAWN			
NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.				SIZE A	CODE IDENT. NO. 82679	DWG NO. A5520
				SCALE		SHEET OF

APPLICATION			REVISIONS				
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT
	CFA-2		Ø	ORIGINAL RELEASE FOR PRODUCTION	1/16/67	Ø	CV

NO DRAWING

SEE CFA-2 BILL OF MATERIAL FOR LIST OF PARTS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS 1/64 ANGLES 0°-30'	LIST OF MATERIAL				
MATERIAL	FINISH	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
		MECH. DES.		DATE		
		ELECT. DES.		DATE		
		CHECKED		DATE		
		DRAWN		DATE		
<p><b>NOTICE TO PERSONS RECEIVING THIS DRAWING</b>                  THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</p>		SIZE A	CODE IDENT. NO. 82679	DWG NO. A 5521	ISSUE Ø	
SCALE					SHEET OF	

APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	CFA-2		Ø	ORIGINAL PRODUCTION	1/16/67	Ø	CV		

NO DRAWING

SEE CFA-2 BILL OF MATERIAL  
FOR LIST OF PARTS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005 FRACTIONS: 1/64, ANGLES: 0°-30'		LIST OF MATERIAL				
MATERIAL	FINAL APPROVAL				<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK	
	MECH. DES.					
FINISH	ELECT. DES.					
	CHECKED					
	DRAWN					

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				A	82679	A5522	Ø
				SCALE	SHEET		OF

APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	CFA-2		Ø	Original for PRODUCTION	1/16/67	Ø	CV		

NO DRAWING

SEE CFA-2 BILL OF MATERIAL  
FOR LIST OF PARTS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.																												
<table border="0"> <tr> <td>DECIMALS</td> <td>FRACTIONS</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>.X ± .05</td> <td>1/64</td> <td>TOLS.</td> <td>ANGLES</td> <td></td> <td></td> <td></td> </tr> <tr> <td>.XX ± .01</td> <td></td> <td></td> <td>0° - 30'</td> <td></td> <td></td> <td></td> </tr> <tr> <td>.XXX ± .005</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>		DECIMALS	FRACTIONS						.X ± .05	1/64	TOLS.	ANGLES				.XX ± .01			0° - 30'				.XXX ± .005							<b>LIST OF MATERIAL</b>				
DECIMALS	FRACTIONS																																	
.X ± .05	1/64	TOLS.	ANGLES																															
.XX ± .01			0° - 30'																															
.XXX ± .005																																		
MATERIAL		FINAL	<i>[Signature]</i>	DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK																													
FINISH		MECH. DES.	<i>[Signature]</i>	DATE																														
		ELECT. DES.		DATE																														
		CHECKED	<i>[Signature]</i>	DATE																														
		DRAWN	<i>[Signature]</i>	DATE																														
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				A	82679	A 5523	Ø																											
				SCALE		SHEET	OF																											

APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	CFA-2		Ø	DATE OF DISCLOSURE FOR PRODUCTION	1/16/67	Ø	CV		

NO DRAWING

SEE CFA-2 BILL OF MATERIAL FOR LIST OF PARTS.

<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES</small> <small>DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005</small> <small>FRACTIONS: 1/64, ANGLES: 0°-30'</small>	REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.		
	LIST OF MATERIAL						
	MATERIAL	FINAL APPR.	DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK			
	FINISH	MECH. DES.	DATE				
		ELECT. DES.	DATE				
	CHECKED	DATE					
	DRAWN	DATE					
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.				SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
				A	82679	A 5524	Ø
				SCALE		SHEET	OF

APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	CFA-2		Ø	ORIGINAL RELEASE FOR PRODUCTION	1/16/67	Ø	CV		

NO DRAWING

SEE CFA-2 BILL OF MATERIAL FOR LIST OF PARTS

<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES</small> <small>DECIMALS      FRACTIONS</small> <small>.X ± .05      TOLS.      1/64</small> <small>.XX ± .01                   ANGLES</small> <small>.XXX ± .005                   0° -30'</small>	REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.		
	LIST OF MATERIAL						
MATERIAL	FINAL	MECH. DES.	DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK			
FINISH	CHECKED	ELECT. DES.	DATE				
	DRAWN		DATE				
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				A	82679	A5525	Ø
				SCALE		SHEET	OF



APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	CFA-2		Ø	ORIGINAL RELEASE FOR	1/16/67	Ø	CV		

NO DRAWING

SEE CFA-2 BILL OF MATERIAL  
FOR LIST OF PARTS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.	
DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005 FRACTIONS: 1/64, ANGLES: 0°-30'		LIST OF MATERIAL					
MATERIAL	FINAL				<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK		
	MECH. DES.						
FINISH	ELECT. DES.						
	CHECKED			DATE: 1-13-67			
	DRAWN			DATE			
<b>NOTICE TO PERSONS RECEIVING THIS DRAWING</b> THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.				SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
				A	82679	A5524	Ø
				SCALE		SHEET	OF

APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	CFA-2		Ø	ORIGINAL RELEASE FOR	1/16/67	Ø	CV		

NO DRAWING

SEE CFA-2 BILL OF MATERIAL  
FOR LIST OF PARTS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.	
DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005 FRACTIONS: 1/64, ANGLES: 0°-30'		LIST OF MATERIAL					
MATERIAL		FINAL APP.			<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK		
FINISH		MECH. DES.					
		ELECT. DES.					
		CHECKED	<i>[Signature]</i>	DATE: 1-13-67			
		DRAWN		DATE:			
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				A	82679	A 5527	Ø
				SCALE		SHEET	OF

APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	CFA-2		Ø	ORIGINAL DRAFT FOR	1/16/67	Ø	CV		

NO DRAWING

SEE CFA-2 BILL OF MATERIAL  
FOR LIST OF PARTS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS 1/64 ANGLES 0° - 30'	LIST OF MATERIAL				
MATERIAL	FINISH	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
		MECH. DES.		DATE		
		ELECT. DES.		DATE		
		CHECKED		DATE		
		DRAWN		DATE		

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	SCALE		SHEET OF	