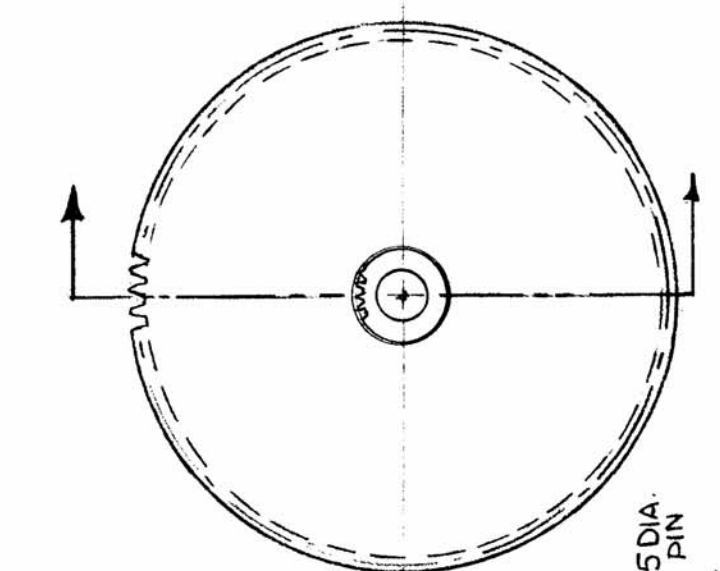


REQ. PER UNIT: 1  
 MODEL: CHGR-3  
 USED ON ASSY. NO.: A4168  
 DATE: 1-27-65  
 A4172 A



REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
2	5	SLHCO632SS3 SET SCREW	
2	4	PN 59-062-7 PIN, SPRING	
1	3	PM1051-RF 2.437 SHAFT STR. 1/4D	
1	2	GR 205-1 GEAR, SPUR	
1	1	GR 205-17 GEAR, SPUR, HUB	
		J. ANGER	
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		GEAR, ASSY	
		6.D.L. 1-27-65	
		DRWN: JKS	
		CHECKED: [Signature]	
		DATE: 1-27-65	
		APPROVAL: [Signature] 4/8/65	
		FINAL APPROVAL: [Signature]	
		A4172 A	

ADD ITS 3 CALLOUTS. ADD REF IT 4 WAS PN 59-062-6 ORIGINAL RELEASE FOR PRODUCTION	DATE: 4/8/65	CH. NO. 16872	RME	CHECKER: [Signature]	ENG. APP.
MODEL WAS CHG-3; ADDED A4168 ASSY NO.	DATE: 4/8/65	CH. NO. 16872	NLA	CHECKER: [Signature]	ENG. APP.
DESCRIPTION: GEAR, ASSY	SCALE: 1:1	CH. NO. 16872	JL	CHECKER: [Signature]	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE: 1:1	CH. NO. 16872	JL	CHECKER: [Signature]	ENG. APP.
TOLERANCES	CODE: A	CH. NO. 16872	JL	CHECKER: [Signature]	ENG. APP.
FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE: A	CH. NO. 16872	JL	CHECKER: [Signature]	ENG. APP.
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	CODE: A	CH. NO. 16872	JL	CHECKER: [Signature]	ENG. APP.