

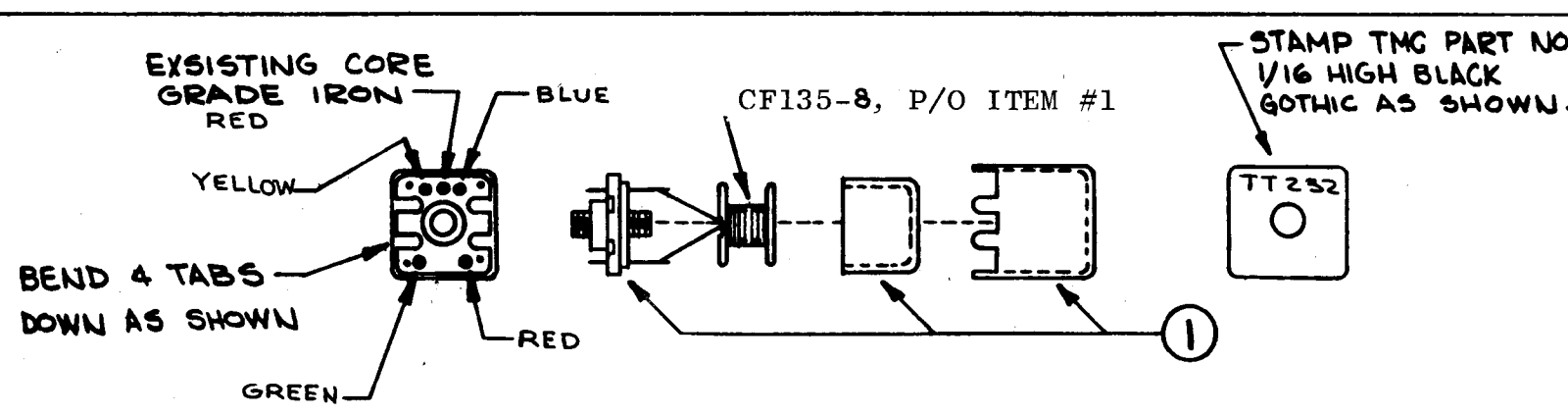
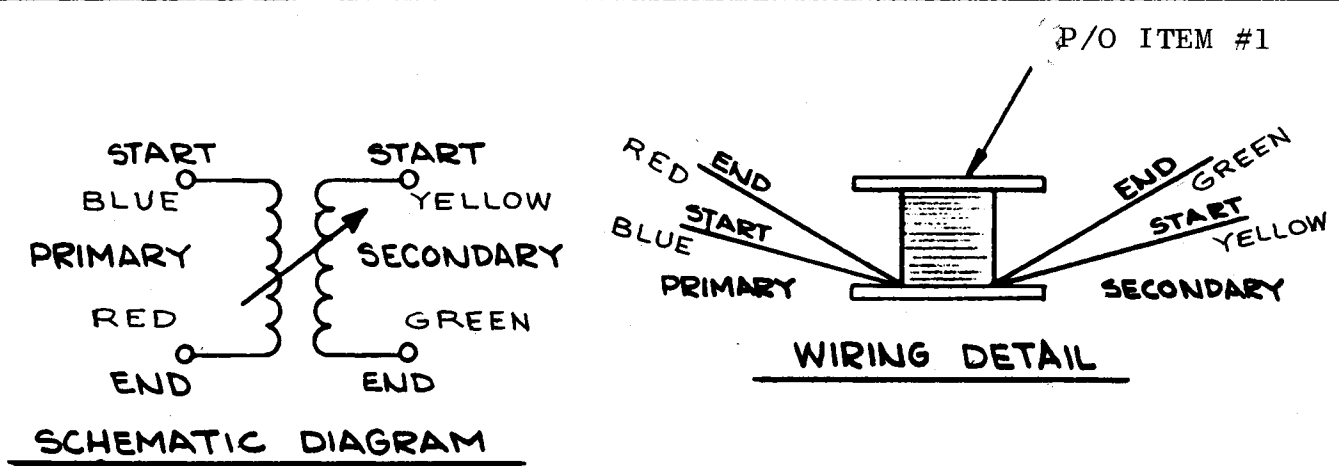
"Q" TEST FREQ.	"Q" MIN.	EXT. CAP. Q METER	NO. CODE	SYMBOL	INDUCTANCE 10KC BRIDGE
G MC	55	//	//	//	10.14H ± .44H

A3906

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X	EXPER. RELEASE	10-20	X	PS	
Ø	ORIGINAL RELEASE FOR PRODUCTION	4-20-65	Ø	JR	

WINDING PROCEDURE

1. PRIMARY WIND 34 TURNS OF ITEM 2 ON ITEM 1, STAKE WITH ITEM 4.
2. SECONDARY- WIND 11 TURNS OF ITEM 3 OVER PRIMARY AND IN THE SAME DIRECTION STAKE WITH ITEM 4
3. SECONDARY WINDING MUST BREAK OUT FROM OPPOSITE SIDE OF PRIMARY.
4. BAKE COIL FOR 15 MIN. AT 150°F, REMOVE FROM OVEN AND COAT COIL WITH ITEM #5.
5. COLOR CODE TERMINALS ON BASE AS SHOWN.
6. STRIP AND TIN LEADS TO WITHIN 1/4" OF COIL.
7. PLACE BOBBIN OVER SLUG ON BASE, TAKING CARE TO POSITION NOTCHES ON RAISED PART OF BASE.
8. SOLDER ALL LEADS TO PROPER COLOR-CODED TERMINALS ON BASE.
9. ASSEMBLE AS PER ASSEMBLY DRAWING, PLACE IN CASE; BEND THE 4 TABS DOWN IN THE NOTCHES.
10. DO NOT CUT OFF THE TWO LONG TABS.
- 11.
12. STAMP TMC PART NO. AS SHOWN ABOVE.
13. TEST INDUCTANCE, AND Q AS SHOWN ABOVE. SET INDUCTANCE FIRST
14. BAKE COMPLETED ASSEMBLY FOR ONE HOUR AT 212°F.
15. REMOVE COMPLETED ASSEMBLY FROM OVEN AND ALLOW TO COOL TO ROOM TEMPERATURE.
16. REPEAT STEP NO. 13.
17. TEST COIL WITH A 1/4% 10KC UNIVERSAL BRIDGE.(INDUCTANCE ONLY)
18. TUNE THE CORE INTO THE COIL TO REACH THE INDUCTANCE AS SHOWN ABOVE.
19. TEST COIL WITH "Q" METER 260A(FOR "Q" ONLY).
20. SET THE TEST FREQUENCY AS SHOWN ABOVE. AND SET THE (MULTIPLY "Q" X) TO 1
21. TUNE THE INDUCTANCE DIAL. TO REACH THE MAX. READING ON THE "Q" METER.



REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
X	6	BS-100	SOLDER, SOFT	
X	5	GL-130	ADHESIVE, Q-DOPE	
X	4	GL-103	ADHESIVE, N-CEL	
X	3	WI 141-34-2	WIRE, ELECTRICAL,	
X	2	WI 141-34-5	WIRE, ELECTRICAL	
1	1	CI-136-2	CORE, ADJUSTABLE TUNING	

M. GELLMAN LIST OF MATERIAL

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: TT 232 TRANSFORMER, RF, ADJUSTABLE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
FRACTIONS: ± 1/64, ANGLES: ± 0° 30'

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

DATE: 10-20-64
DRAWN: [Signature]
CHECKED: [Signature]
ELECT. DES: [Signature]
MECH. DES: [Signature]

FINAL APPROVAL: [Signature]
DATE: [Blank]
DATE: [Blank]

SHEET: A3906
REV. LTR. [Blank]

1	VLRB-1	A3655
QTY./UNIT	MODEL USED ON	ASSY. NO.
SCALE	CODE	

NOTES