



A 3599 B

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXP. RELEASE	4-14-64	-	SD		
XI	ITEM 4 (PM1044) DELETED - ASS'Y NO. ADDED	8-4-64	#	Bch		
Ø	ORIGINAL RELEASE FOR PRODUCTION	9-11-64	Ø	PC		
A	IT 5 WAS PM1062-4 & QTY WAS 2. ADD IT 718 & CALLOUTS. ASS. PROC. ON 2 WAS IT 7. DELE IT 5 & CALLOUT 4. 125 TYP DIM. CHG'D DIMS FR .6562 TO .734, FR .687 TO .562 & FR 1.203 TO 23/32 REF.	8-14-66	16843	RME		
B	IT 8 WAS SLH0632553	10-16-66	17046	WWS		

~ ASSY PROCEDURE ~

1. ASSEMBLE ITEMS 1 AND 3 AS SHOWN.
2. ASSEMBLE ITEMS 1 AND 2 AS SHOWN. THEN DR(062-.065) DIA THRU AND PIN WITH ITEM 6.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	8	SLHC00440552	SET SCREW	
1	7	SLHC0632553	SET SCREW	
1	6	PN59-062-8	PIN, SPRING	
1	5	PM1062-5	COLLAR, SHAFT	
	4	DELETED.		
1	3	GR 212	GEAR, SPUR. W/O HUB	
1	2	GR 176	GEAR, SPUR W/HUB	
1	1	A 3598	SLIP CLUTCH ASSY	

T. KRUY E3112B LIST OF MATERIAL

MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINISH		TITLE TUNING DRIVE ASSY.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN <i>Shaw</i> DATE 4-14-64 CHECKED <i>@</i> DATE ELECT. DES. <i>Janger</i> DATE 8/6/64 MECH. DES. <i>T. Kruy</i> DATE	FIN. APPROVAL <i>RDC</i> A 3599 B	DATE	REV. LTR.
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	SHEET		

1	HFR2-2	A3625
1	HFR-2	A3624
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE NONE	CODE A	
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